

Parts Manual for
SNAPPER®

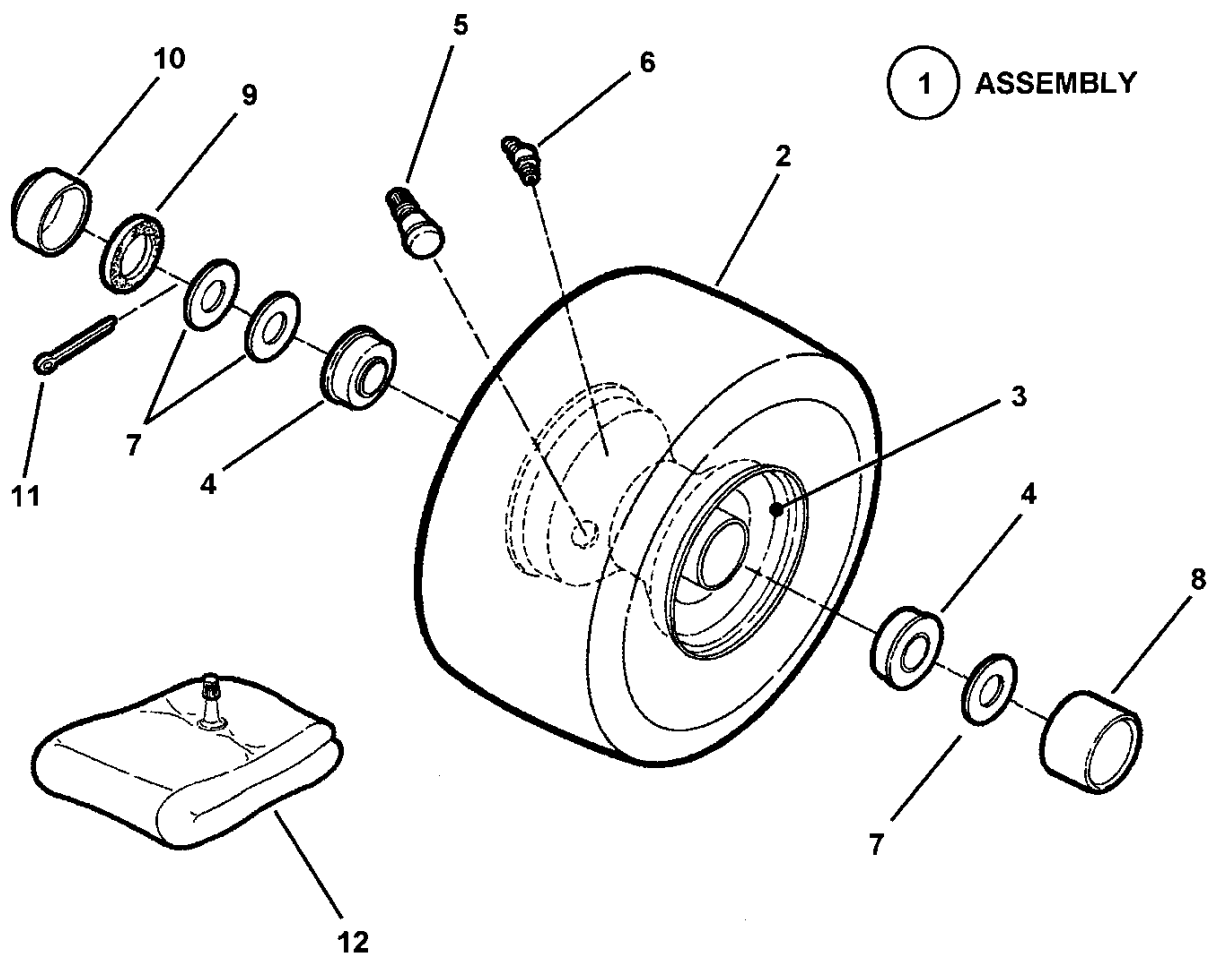
**REAR ENGINE RIDER
42" MOWER
SERIES 23**

MODEL
421823BVE
422023BVE



SNAPPER® McDonough, GA, 30253 U.S.A.

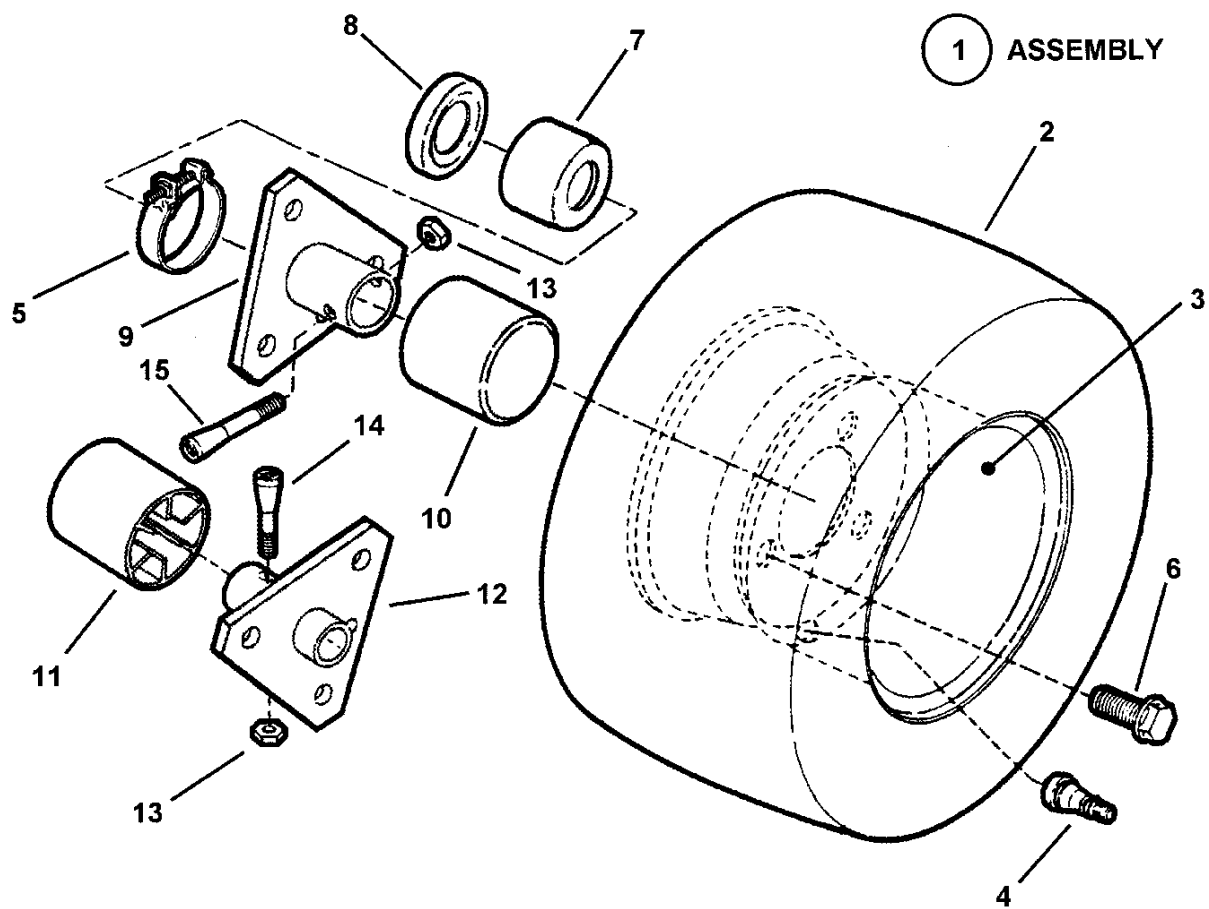
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WHEELS - FRONT

Item	Part No	Qty	Description	Note
1	7058943	2	ASSEMBLY, Front Tire & Rim (11.0") (Complete)	<i>(Includes Items 2 thru 6)</i>
2	7073563	1	TIRE, 11 x 4.00-4 (Kenda)	<i>per front tire ass'y.</i>
3	7017146	1	RIM (For 11.0 x 4.0 x 4 Tire)	<i>per front tire ass'y.</i>
4	7011807	2	BALL BEARING, Flange (3/4" I.D.)	<i>per front tire ass'y.</i>
5	7012234	1	VALVE STEM, Snap In	<i>per front tire ass'y.</i>
6	7014669	1	LUBE Fitting	<i>per front tire ass'y.</i>
7	7010935	3	WASHER, .77 x 1.13 x .06 Flat	<i>per front tire ass'y.</i>
8	7011022	1	HUB CAP	<i>per front tire ass'y.</i>
9	7011032	1	FELT SEAL	<i>per front tire ass'y.</i>
10	7031038	1	CAP, Dust	<i>per front tire ass'y.</i>
11	7091516	1	COTTER PIN, 5/32 x 1"	<i>per front tire ass'y.</i>
12	7010821	1	TUBE, Inner (For 4.10/3.50 x 4 Tire)	<i>per front tire ass'y.</i>

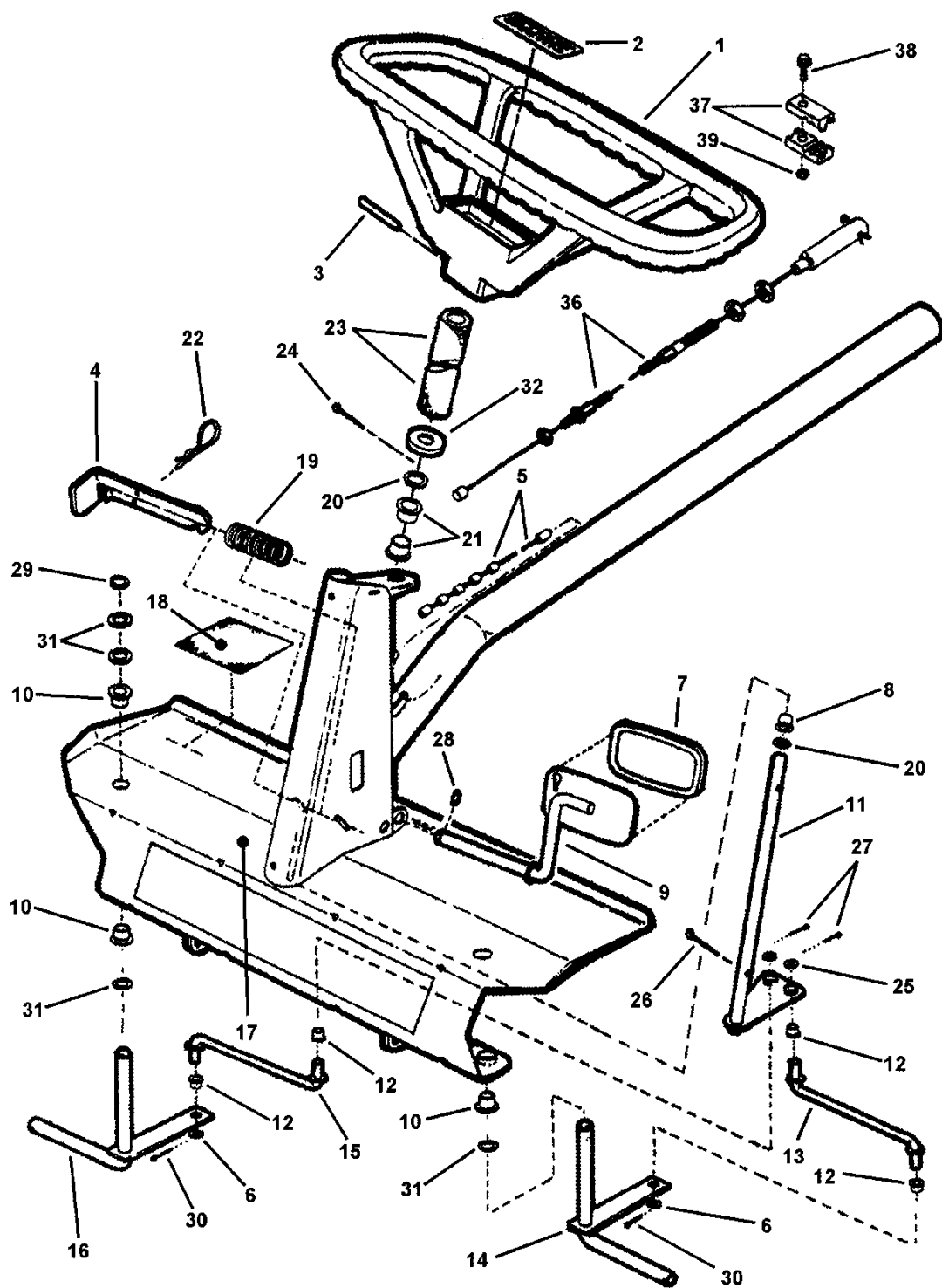
Footnotes:



WHEELS - REAR

Item	Part No	Qty	Description	Note
1	7058951	2	ASSEMBLY, Rear Tire & Rim	<i>(Includes 2, 3, & 4)</i>
2	7073584	1	TIRE, 16 x 6.50-8 (Kenda)	<i>(per rear tire ass'y)</i>
3	7012163	1	RIM, Extra Wide (For 16/7.50 x 8 Tire)	<i>Was 17147 (per rear tire ass'y)</i>
4	7012234	1	VALVE STEM, Snap In	<i>(per rear tire ass'y)</i>
5	7012332	1	CLAMP, Right Hand (for 2" Hose)	<i>(per rear tire ass'y)</i>
6	7091502	3	BOLT, 1/2-20 x 3/4" Lug, GR5	<i>(per rear tire ass'y)</i>
7	7031732	1	BOOT, Right Hand	<i>(per rear tire ass'y)</i>
8	7011817	1	SEAL, Oil	<i>(per rear tire ass'y)</i>
9	7040433	1	HUB, Rear Wheel R. H. (Weldment)	<i>(per right rear tire ass'y)</i>
10	7023895	1	CAP, Hub	<i>(per rear tire ass'y)</i>
11	7023522	1	CAP, Hub, L. H. (Long Axle)	<i>(per left rear tire ass'y)</i>
12	7040434	1	HUB, Rear Wheel L. H. (Weldment)	<i>(per left rear tire ass'y)</i>
13	7092062	1	NUT, 5/16-24 Hex Lock, GR C	<i>Was 11201 (per rear tire ass'y)</i>
14	7011035	1	AXLE BOLT, 5/16-24 x 1-5/8" Tapered (Left Hand)	<i>(per left rear tire ass'y)</i>
15	7011013	1	WHEEL BOLT, 5/16-24 x 2" Tapered (Right Hand)	<i>(per right rear tire ass'y)</i>

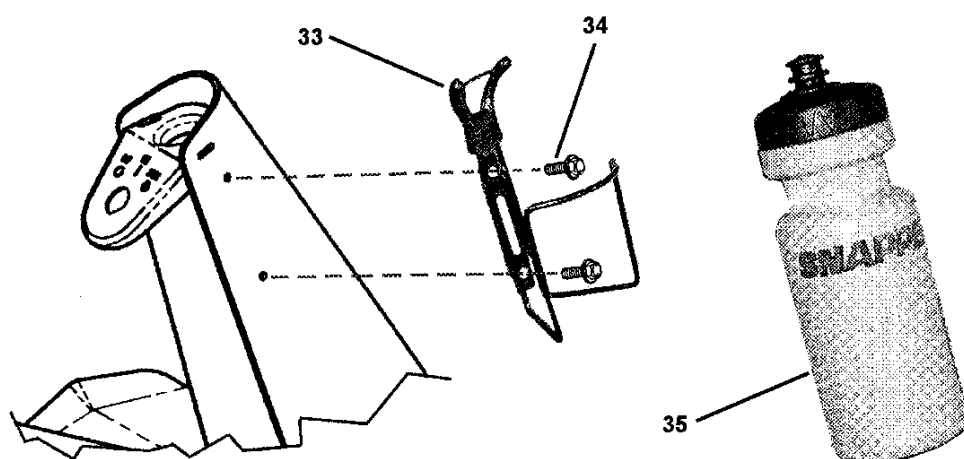
Footnotes:



FRONT END, STEERING

Item	Part No	Qty	Description	Note
1	7058030	1	ASSEMBLY, Steering Wheel (for 5/8" shaft)	<i>Includes item 2</i>
2	7023781	1	LOGO, Steering Wheel	
3	7013862	1	PIN, 1/4 x 1-1/2" Roll	
4	7038243	1	LATCH, Parking Brake	<i>used on 33" & 42" Models</i>
5	7074131	1	CABLE, Clutch/Brake (55" long)	
6	7090122	2	WASHER, 3/8" Flat SAE	
7	7011815	1	PAD, Clutch/Brake Pedal	
8	7010694	1	BUSHING, Nylon	
9	7047888	1	WELDMENT, Clutch/Brake Pedal	
10	7010986	4	BEARING, Nylon	
11	7046232	1	WELDMENT, Steering Shaft	
12	7013321	4	BUSHING, Tie Rod	
13	7012541	1	TIE ROD, Left Hand (9.91" long)	
14	7041687	1	KING PIN Weldment, Left Hand	
15	7012540	1	TIE ROD, Right Hand (9.91" long)	
16	7041688	1	KING PIN Weldment, Right Hand	
17	7053266	1	WELDMENT, Front Axle, Wide	
18	7014048	2	FOOT PAD, Long	
19	7015444	1	SPRING, Parking Brake Latch	
20	7090183	2	WASHER, .66 x 1.31 x .09 Flat	
21	7046158	2	BUSHING, Nylon	
22	7011714	1	HAIR PIN 2-1/4"	
23	7023667	1	FOAM COVER, Steering Shaft	
24	7090296	1	PIN, 3/16 x 1" Cotter	
25	7090122	2	WASHER, 3/8" Flat	<i>Was 91514</i>
26	7091515	1	PIN, 3/16 x 1-1/2" Cotter	<i>Was 90753</i>
27	7091516	2	PIN, 5/32 x 1" Cotter	<i>Was 90364</i>
28	7010776	1	RING, 1/2" External Retaining (Heavy Duty)	
29	7010746	2	RING, 3/4" External Retaining	
30	7091598	2	PIN, 1/8 x 3/4" Cotter	<i>Was 90365</i>
31	7010935	6	WASHER, .77 x 1.13 x .06 Flat	
32	7023671	1	COVER, Steering Shaft	
36	7072648	1	CABLE, Brake (29" long)	
37	7034174	2	CONNECTOR, Cable	
38	7091495	1	SCREW, 1/4-20 x 3/4" Hex Head Cap, GR5	
39	7090372	1	NUT, 1/4-20 Hex Center Lock, GR5 or B	

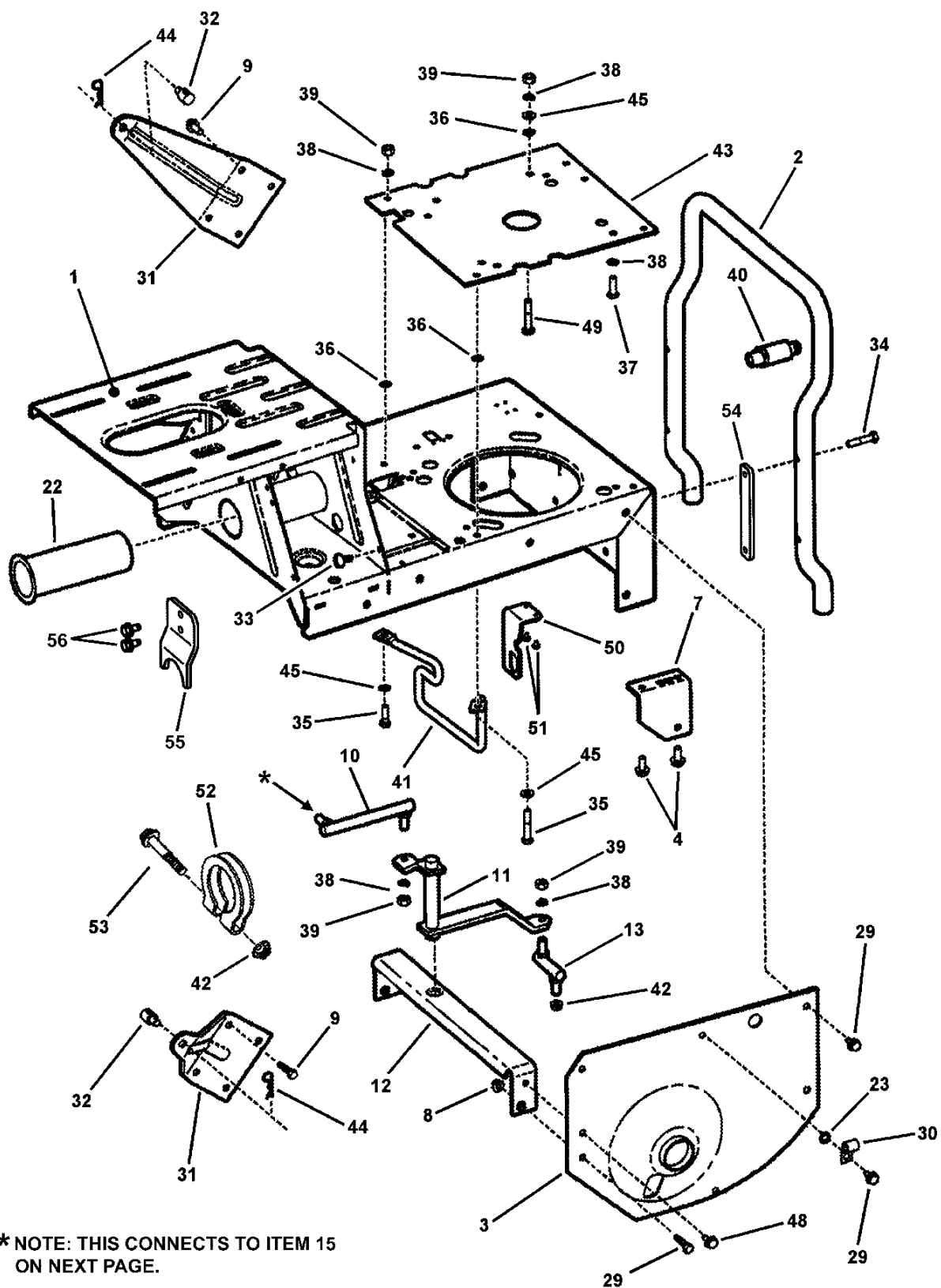
Footnotes:



FRONT END, STEERING (Water Bottle)

Item	Part No	Qty	Description	Note
33	7074560	1	HOLDER, Bottle (Wire)	
34	7090913	2	SCREW, #10-24 x 1/2" Hex Washer Self-Tap (Torx)	
35	7074561	1	BOTTLE, Water	

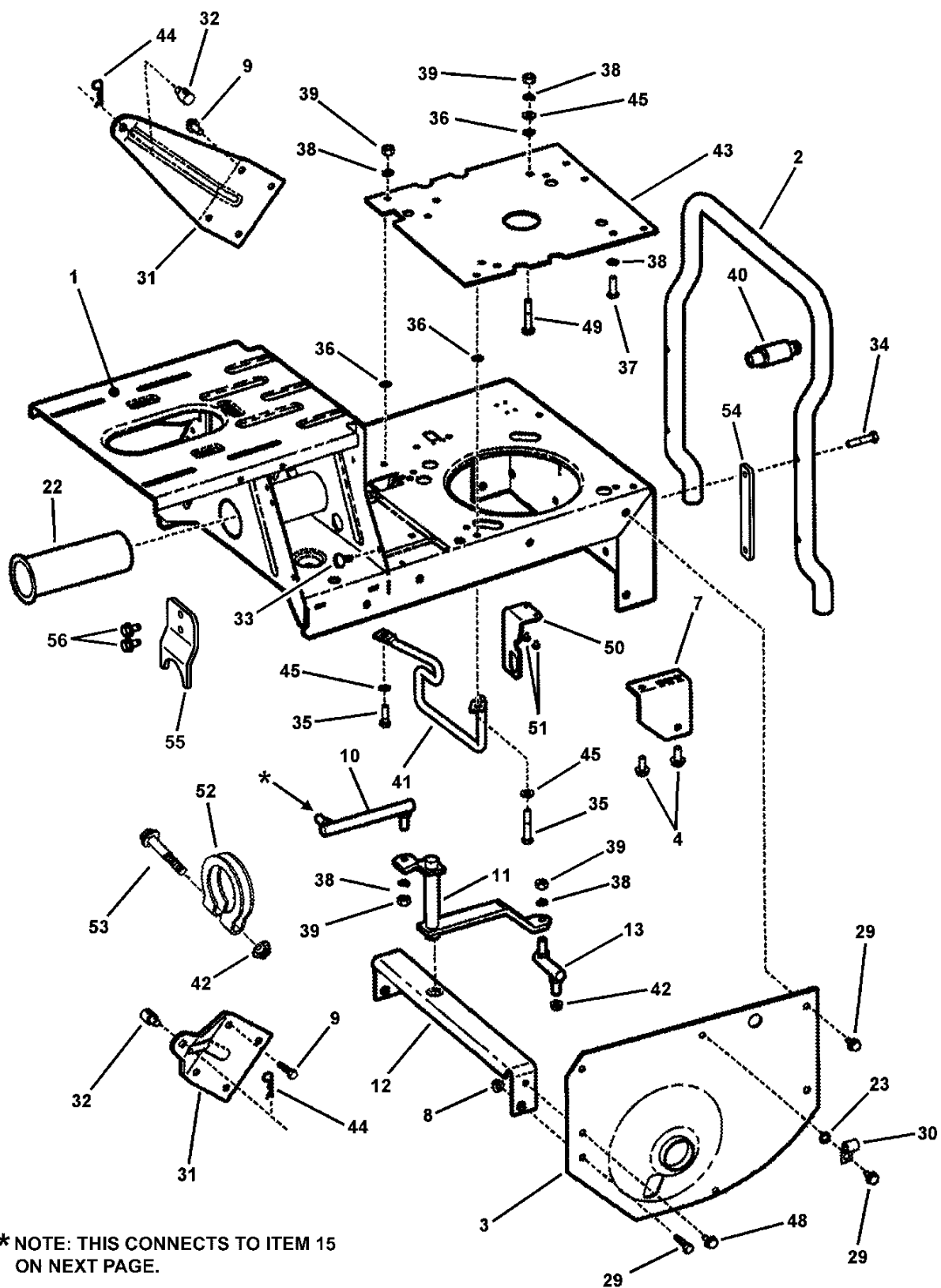
Footnotes:



MAIN CASE PT.1

Item	Part No	Qty	Description	Note
1	7053698	1	WELDMENT, Main Case (Commercial)	
2	7033587	1	BUMPER (1-Piece) (42" Deck)	
3	7037285	1	FENDER, Left Hand (Standard)	<i>see Chain Case, L.H. Fender Page for related parts</i>
4	7090595	2	BOLT, 5/16-18 x 3/4" Hex Flange Lock, GR5	
7	7047189	1	BRACKET, Drive Support	
8	7091601	2	NUT, 5/16-18 Hex Flange Lock, GR5	<i>Was 90585</i>
9	7090793	4	SCREW, 5/16-18 x 3/4" Hex Washer Self-Tap	
10	7023676	1	SHIFT LINK, Long	
11	7041384	1	WELDMENT, Shift Arm	
12	7033799	1	CROSS BRACE	
13	7011018	1	SHFT LINK, Short (5/16-24 thread)	
22	7074650	1	BUSHING, Pivot	
23	7090391	1	WASHER, 5/16" Internal Tooth Lock	
29	7090361	8	SCREW, 5/16-18 x 5/8" Hex Washer Self-Tap	
30	7012652	1	CLIP, Wire	
31	7034299	2	WING, Rear Deck	
32	7028200	2	SWIVEL, Adjustable	
33	7091272	7	FASTENER, 1/4" Ratchet	
34	7091506	4	SCREW, 5/16-18 x 1-1/2" Hex Washer Self-Tap	
35	7090238	4	SCREW, 5/16-24 x 1" Hex Head Cap, GR5	
36	7011791	4	RETAINER, 5/16" Bolt	
37	7090324	4	SCREW, 3/8-16 x 1" Hex Washer Self-Tap	
38	7091315	5	WASHER, .32 x .58 x .08 Split Lock	
39	7091297	5	NUT, 5/16-24 Hex, GR5	
40	7027972	1	ASSEMBLY, Oil Valve	
41	7028769	1	BELT GUIDE, 4216	
42	7010969	1	NUT, 5/16-24 Flange Lock (Large)	
43	7074946	1	PLATE, Engine (Kohler Engine)	
44	7091503	2	HAIR PIN, 3/32 x 1-1/2"	
45	7090188	2	WASHER, 5/16" Flat	<i>Was 91296</i>
48	7091318	2	SCREW, 5/16-18 x 3/4" Hex Head Cap, GR5	<i>Was 90206</i>
49	7091513	1	SCREW, 5/16-24 x 1-3/4" Hex Head Cap, GR5	
50	7073735	1	BRACKET, Switch	
51	7090981	2	SCREW, #10-32 x 1/4" Hex Washer Self-Tap	
52	7031100	1	TUBE CLAMP	
53	7090358	1	SCREW, 5/16-24 x 2-1/2" Hex Head Cap, GR5	
54	7071754	2	PLATE, Bumper Spacer	

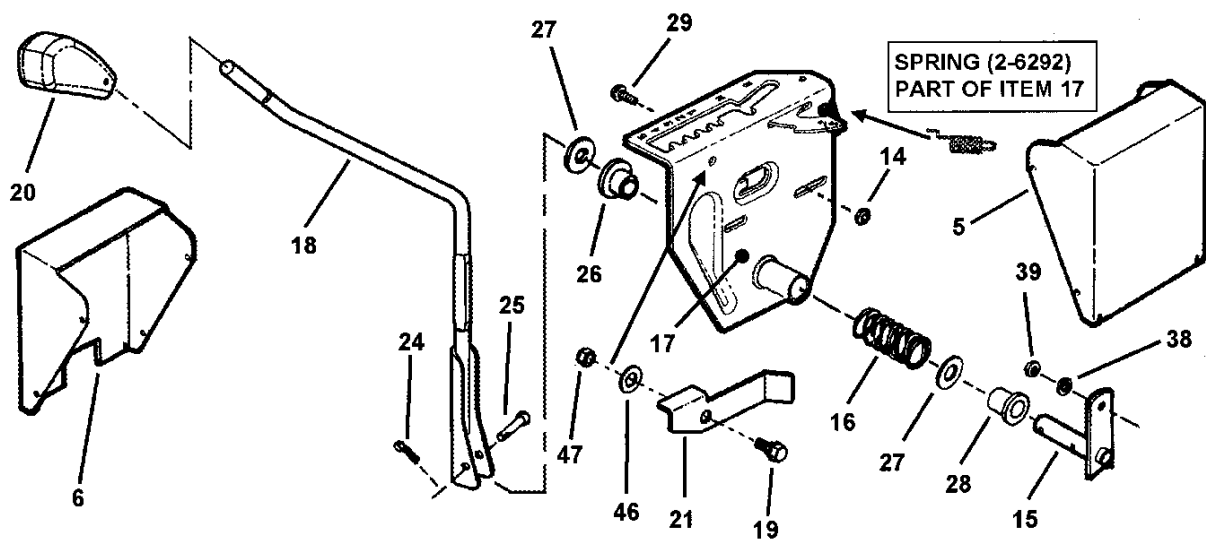
Footnotes:



MAIN CASE PT.1

Item	Part No	Qty	Description	Note
55	7074210	1	BRACKET, Belt Adjuster	
56	7091198	2	SCREW, 3/8-16 x 5/8" Hex Washer Self-Tap	

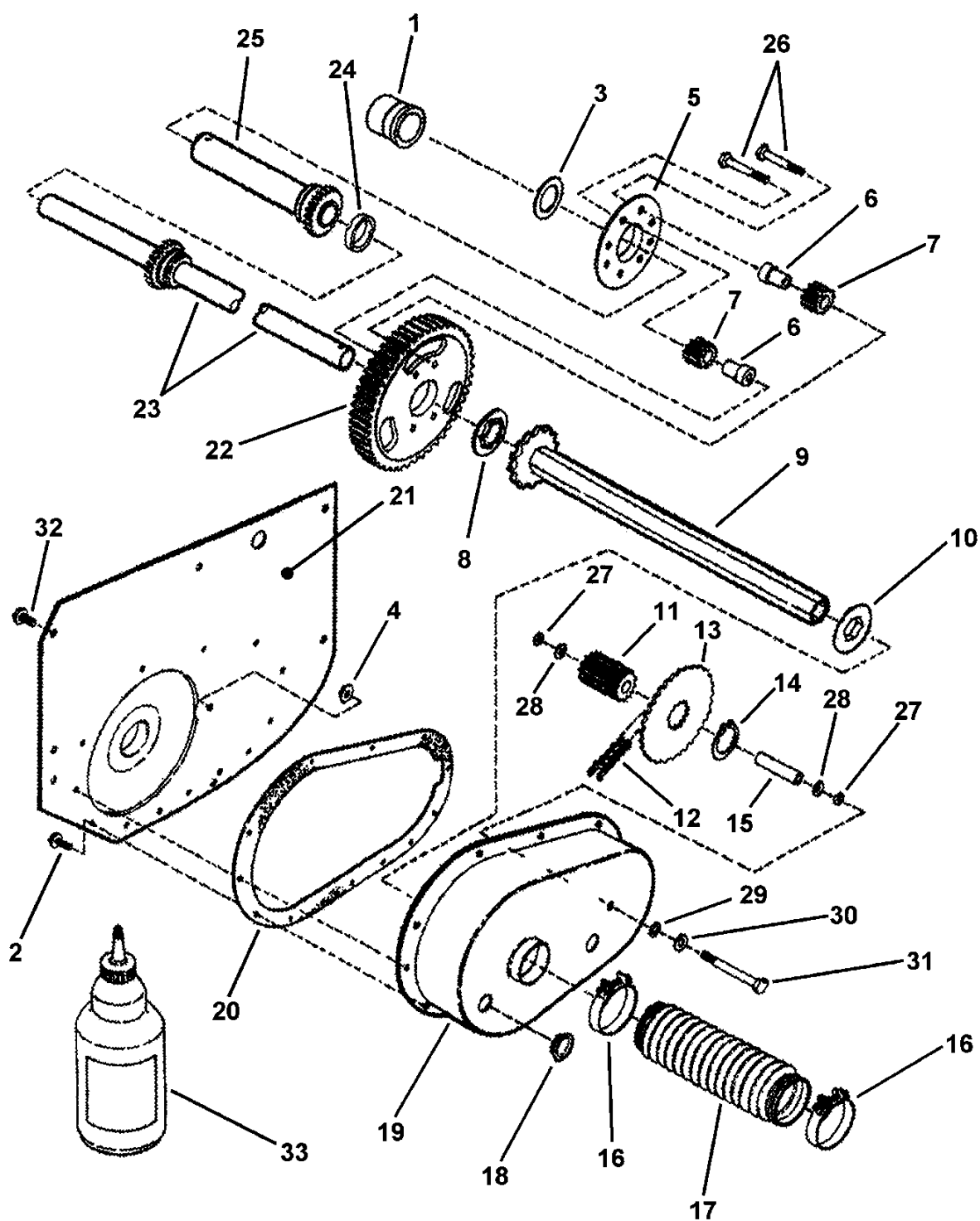
Footnotes:



MAIN CASE PT.2

Item	Part No	Qty	Description	Note
5	7028990	1	COVER, Battery	
6	7073268	1	COVER, Solenoid (Kohler)	
14	7091511	2	NUT, 5/16-18 Hex, GR 5 or B	Was 90196
15	7040598	1	ARM, Shift Handle (weldment)	
16	7010754	1	SPRING, Shift Detent	
17	7058763	1	ASSEMBLY, Speed Adjustment Latch	Includes Spring, Part Number 26292
18	7059212	1	HANDLE, Shift (weldment)	
19	7015761	1	SHOULDER BOLT, 5/16-18	
20	7023656	1	GRIP, Shift Handle	
21	7073289	1	LEVER, Over-Ride	
24	7091597	1	COTTER PIN, 3/32 x 3/4"	Was 90037
25	7023914	1	PIN, 1/4 x 1-3/4" Tapered Clevis	
26	7019245	1	BUSHING, 3/4 x 1.62 Flange (Nylon)	
27	7031036	2	WASHER, Thrust	
28	7019246	2	BUSHING, 3/4 x I.O. Flange (Nylon)	
29	7090361	2	SCREW, 5/16-18 x 5/8" Hex Washer Self-Tap	
38	7091315	2	WASHER, .32 x .58 x .08 Split Lock	
39	7091297	2	NUT, 5/16-24 Hex, GR5	
46	7091595	1	WASHER, .47 x .92 x .065 Flat	
47	7091298	1	NUT, 5/16-18 Hex Nyloc	

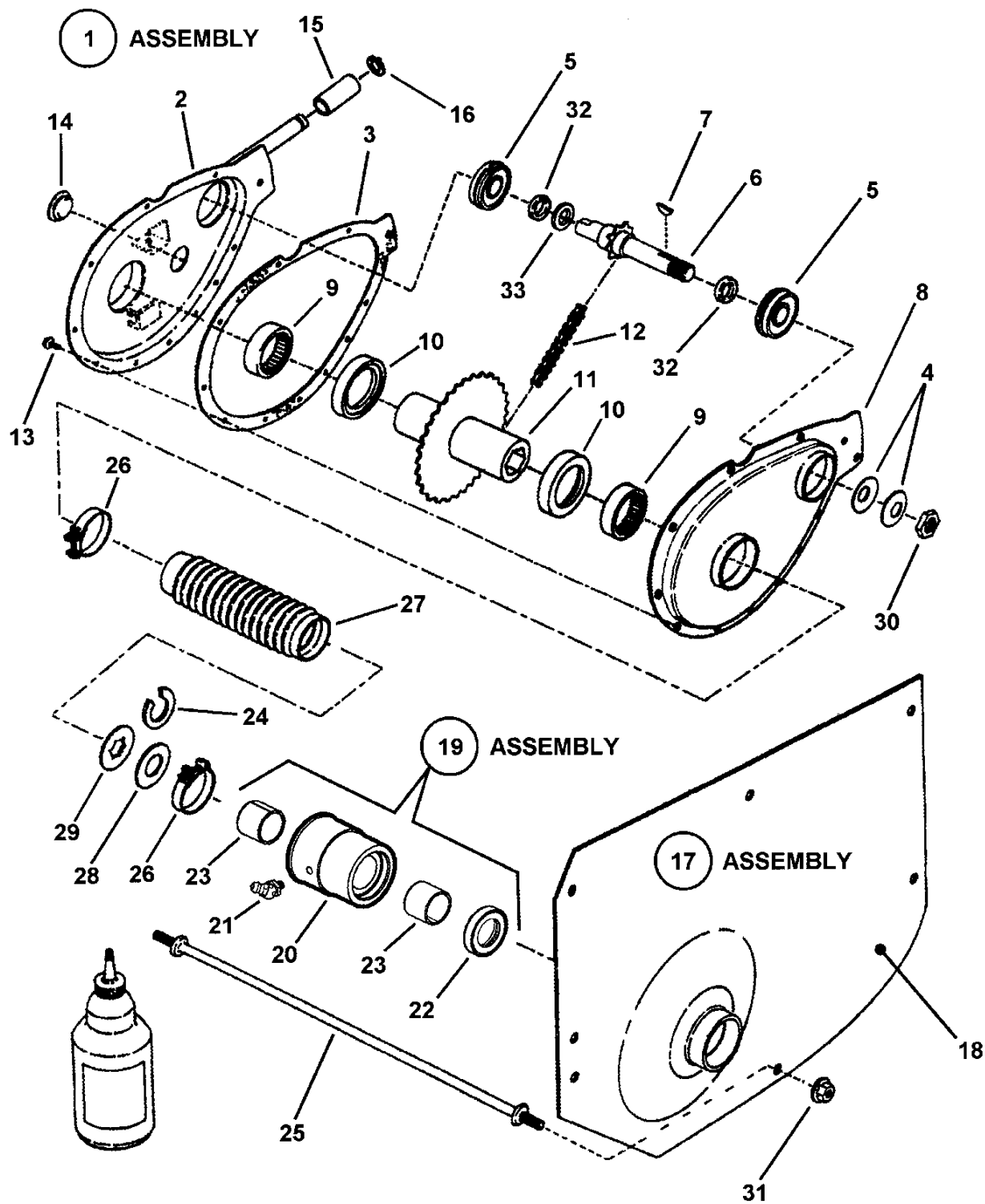
Footnotes:



DIFFERENTIAL, R. H. FENDER

Item	Part No	Qty	Description	Note
1	7054372	1	ASSEMBLY, R.H. Fender Bearing & DX Bearing	
2	7091819	13	SCREW, 1/4-20 x 5/8" Hex Washer Head Self-Tap	Was 90362
3	7031079	1	WASHER, Thrust	
4	7010969	1	NUT, 5/16-24 Flange Lock (Large)	
5	7038067	1	PLATE, Differential	
6	7022115	8	SPACER, Pinion	
7	7021127	8	GEAR, Differential Pinion (12T 12P)	
8	7011072	1	WASHER, Thrust	
9	7051584	1	ASSEMBLY, Drive Hex Tube	
10	7010988	1	WASHER, Hex Insert (nylon)	
11	7010964	1	GEAR, 11 Tooth, 10 Pitch	
12	7010941	1	CHAIN, 46 Pitch (#35 Endless)	
13	7021129	1	SPROCKET, 34T, 3/8P	
14	7010965	1	RING, 1-3/16" External Retaining	
15	7021128	1	SPACER, Differential Case	
16	7012332	2	BOOT CLAMP (for 2" Hose)	
17	7075115	1	BOOT, Oil Seal (Short Axle)	
18	7011024	1	PLUG, 1/2" Cup Insert	
19	7037279	1	CASE, Transmission	
20	7028762	1	GASKET, Transmission Case	
21	7037280	1	FENDER, R. H. (1.62" Dia. Hole)	
22	7027644	1	GEAR, 63 Tooth 10 Pitch	
23	7075479	1	AXLE, Long	Was 47763
24	7074431	1	SPACER, Differential Case	
25	7057398	1	ASSEMBLY, Short Axle, 23T (Includes Gear)	Use only with Long Axle P/N 47763
26	7012333	8	BOLT, 5/16-24 x 1-5/8" Hex Special Lock (Vibresist)	
27	7011156	2	O-RING, 5/16"	
28	7011782	2	WASHER, 5/16" Belleville	
29	7090395	1	WASHER, 5/16" External Tooth Lock	
30	7090188	1	WASHER, .34 x .69 x .08 Flat	
31	7011042	1	SCREW, 5/16-24 x 2-5/8" Hex Head Cap	
32	7090361	11	SCREW, 5/16-18 x 5/8" Hex Washer Self-Tap	
33	7061017		GREASE, Transmission (24 oz. Required)	
-	7057260	1	ASSEMBLY, Differential (Incl. items 5, 6, 7, 23, 24, 25 & 26)	
-	7060662	1	KIT, Differential (Incl. 18822, Ball Bearing & 37957 Fender)	
-	7060411	1	KIT, Differential	(Incl. 12296 p.m. bearing for item 1 & N 37280 fender)

Footnotes:

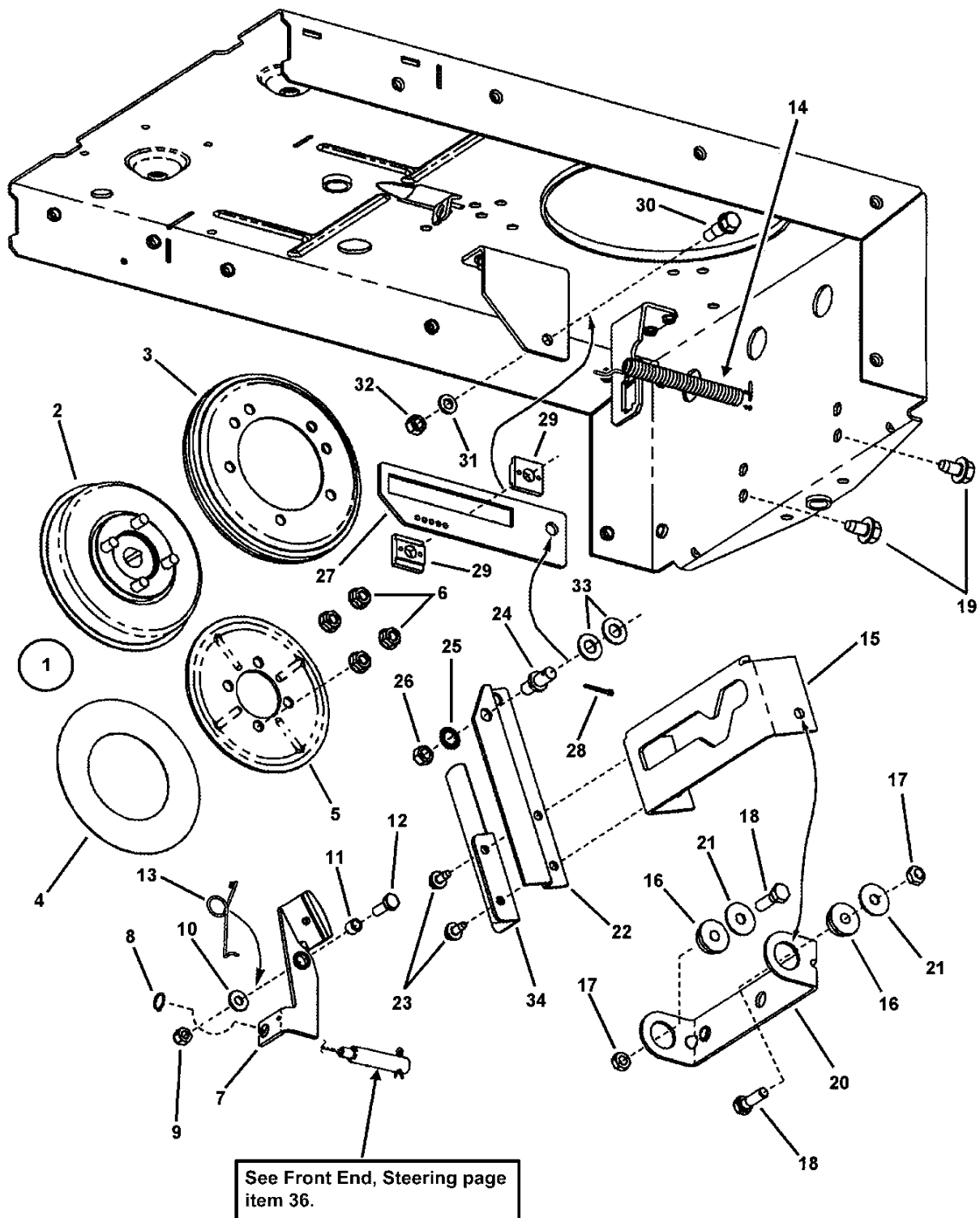


CHAIN CASE, L. H. FENDER

Item	Part No	Qty	Description	Note
1	7052683	1	ASSEMBLY, Primary Chain Case	<i>Includes Items 2 thru 13 & 15, 16, 30 & 31</i>
2	7041136	1	WELDMENT, Primary Chain Case, Right Hand	
3	7028761	1	GASKET, Primary Chain Case	
4	7011121	2	WASHER, 5/8" Belleville	
5	7010756	2	BEARING, .625 x 1.37 x .435	
6	7018963	1	WELDMENT, Sprocket & Shaft	
7	7010614	1	KEY, #5 Woodruff	
8	7039778	1	CHAIN CASE HALF, Primary	
9	7010942	2	BEARING, Needle	
10	7011086	2	THRUST WASHER, Nylon	
11	7040355	1	WELDMENT, Hub & Sprocket	
12	7010941	1	CHAIN, 46 Pitch (#35 Endless)	
13	7090913	10	SCREW, #10-24 x 1/2" Hex Washer Self-Tap (Torx)	<i>Was 90307</i>
14	7011024	1	PLUG, 1/2" Cup Insert	
15	7022785	1	ROLLER, 1-3/8 Long	
16	7010776	1	RING, 1/2" External Retaining (Heavy Duty)	
17	7059183	1	ASSEMBLY, Left Hand Fender (Incl. items 18 & 19)	
18	7037285	1	FENDER, Left Hand (1.628" I. D. Hole)	
19	7052827	1	ASSEMBLY, Axle Bearing (Incl. items 20 thru 23)	
20	7052827	1	BEARING, Left Hand Fender, 3/4"	<i>Was 74184</i>
21	7013324	1	FITTING, Lube, 45 Degree, 3/16" w/Hex	
22	7074500	1	SEAL, Dust/Grease Axle	
23	7074182	2	BEARING, 3/4" I.D. DX	
24	7012271	1	WASHER, Shim	<i>or quantity as required</i>
25	7011070	1	TIE ROD (5/16-24 thread- both ends)	
26	7012332	2	BOOT CLAMP (for 2" Hose)	
27	7075115	1	BOOT, Rear Axle, Thick Flange	
28	7011071	1	THRUST WASHER (Nylon)	
29	7011072	1	WASHER, Thrust	
30	7091505	1	NUT, 5/8-18 Hex Nyloc	
31	7010969	1	NUT, 5/16-24 Flange Lock (Large)	
32	7019260	2	O-RING, 1/2 x 5/8"	
33	7027981	1	WASHER, Shim .625 x .875	
-	7061017		GREASE, Transmission (2 oz. Maximum)	
-	7051451	1	ASSEMBLY, Left Hand Fender (Incl. Fender 37958 & Bearing 14624)	

Footnotes:

SMOOTH CLUTCH ASSEMBLY

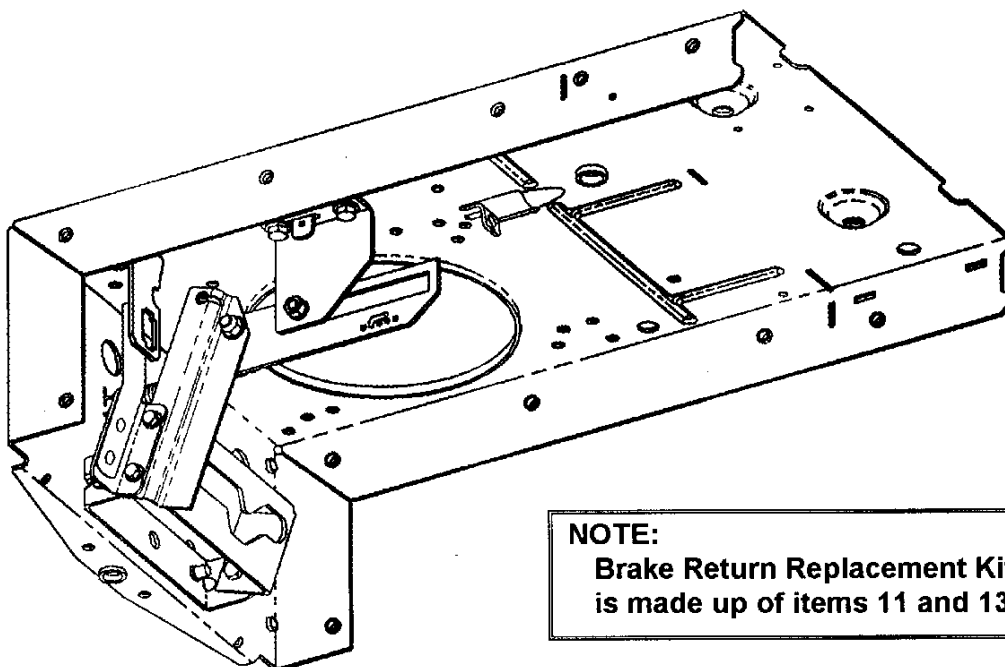


SMOOTH CLUTCH ASSEMBLY

Item	Part No	Qty	Description	Note
1	7053114	1	ASSEMBLY, Smooth Clutch (Incl. items 2 thru 6)	Non-Asbestos
2	7059443	1	ASSEMBLY, Driven Disc Hub	Was 54243
3	7053103	1	DISC, Driven (rubber tire bonded to rim)	
4	7014523	1	THRUST WASHER	
5	7032331	1	PLATE, Drive Disc	
6	7091601	4	NUT, 5/16-18 Hex Flange Lock, GR5	Was 90585
7	7052497	1	ASSEMBLY, Brake Lever (Includes brake pad & rivet)	
8	7012313	1	RING, 3/8" External Retaining	
9	7090303	1	NUT, 1/4-28 Hex Top Lock	
10	7091294	1	WASHER, .28 x .63 x .06 Flat, GR5	
11	7072593	1	SPACER, Brake Arm Pivot	
12	7091504	1	SCREW, 1/4-28 x 1" Hex Head Cap, (Washer Face) GR5	
13	7072406	1	SPRING, Torsional Brake Return	
14	7013885	1	SPRING, Clutch & Brake	
15	7046162	1	LIFT, Yoke	
16	7011048	2	BEARING, Yoke	
17	7092062	2	NUT, 5/16-24 Hex Center Lock	Was 11201
18	7090238	2	SCREW, 5/16-24 x 1" Hex Head Cap, GR5	
19	7091198	1	SCREW, 3/8-16 x 5/8" Hex Washer Self-Tap	
20	7033291	1	COLLAR, Yoke	
21	7011763	2	FENDER WASHER, 5/16"	
22	7073733	1	ARM, Yoke	
23	7091122	2	SCREW, 1/4-20 x 1/2" Hex Washer Self-Tap	Was 90539
24	7015464	1	STUD, Clutch Link (3/8-24 thread)	
25	7090390	1	WASHER, 3/8" Internal Tooth Lock	
26	7091630	1	NUT, 3/8-24 Hex, GR5 or B	
27	7047190	1	BRACKET, Slide	
28	7091597	1	PIN, 3/32 x 3/4" Cotter	Was 90037
29	7014663	2	SLIDE HALF	
30	7014664	1	BOLT, 5/16-18 Shoulder	
31	7090187	1	WASHER, 5/16" Split Lock	
32	7091511	1	NUT, 5/16-18 Hex, GR 5 or B	Was 90196
33	7090122	2	WASHER, 3/8" Flat SAE	
34	7059068	1	ASSEMBLY, Leaf Spring	

Footnotes:

SMOOTH CLUTCH ASSEMBLY



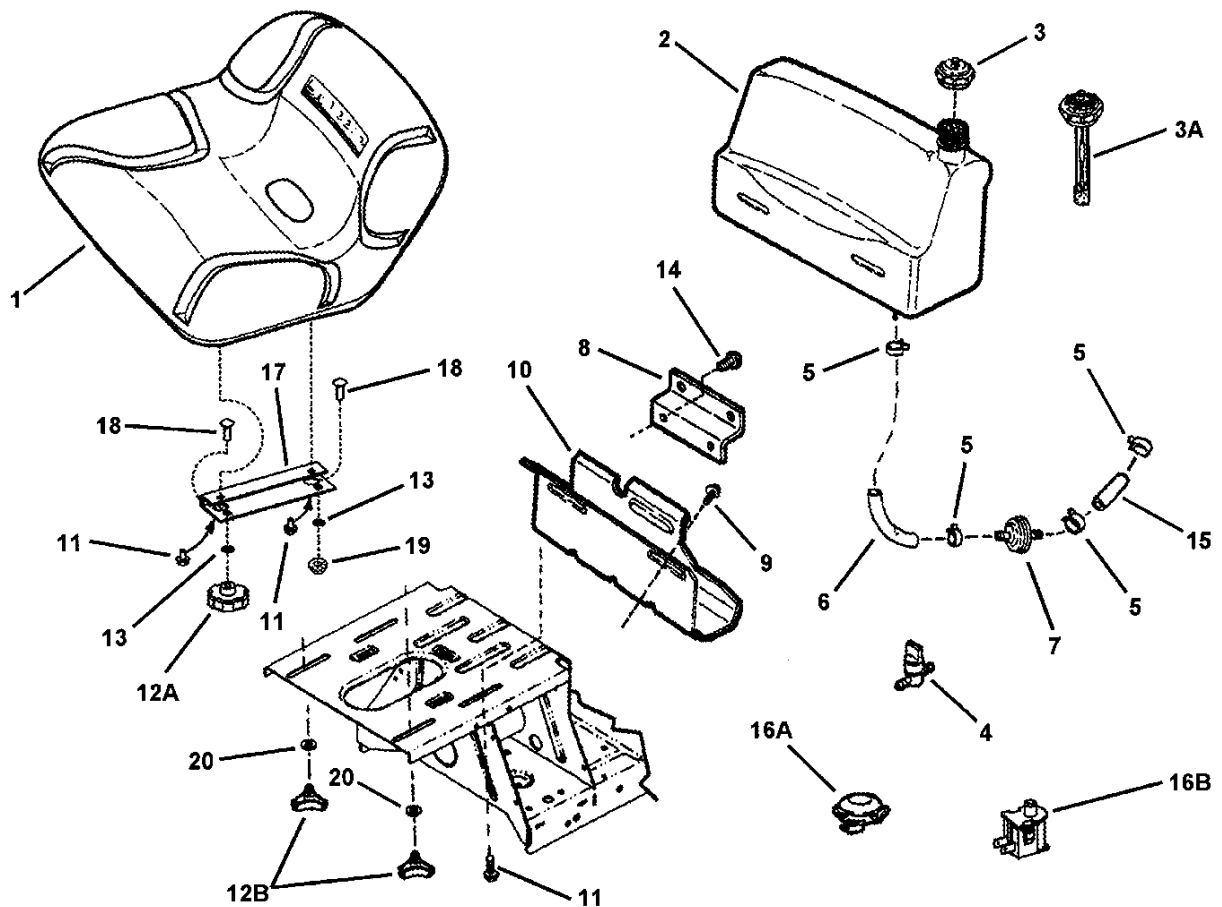
NOTE:

**Brake Return Replacement Kit (6-1197)
is made up of items 11 and 13.**

MAIN CASE (Yoke View)

Item	Part No	Qty	Description	Note
-	-	1	View shows assembly of PT.1 parts	

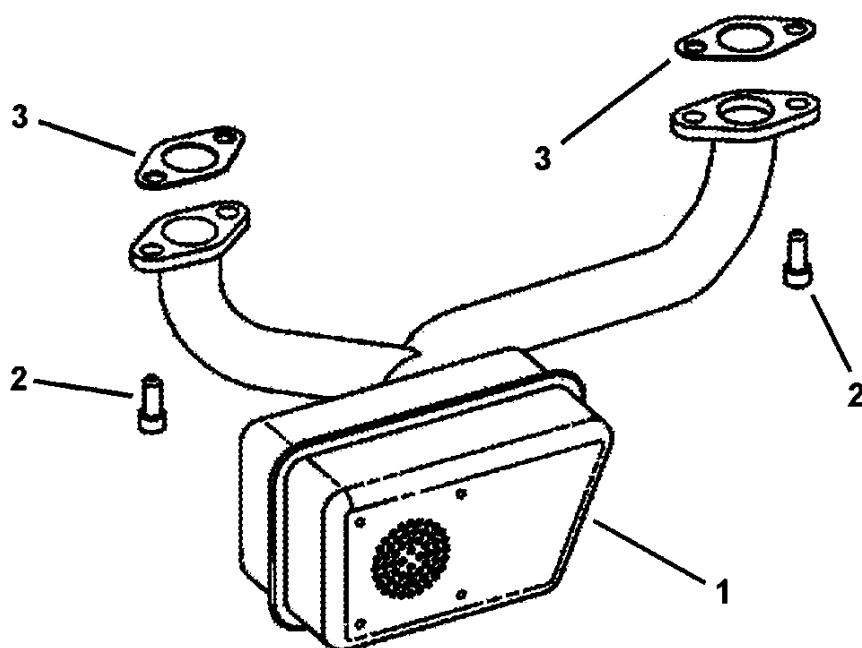
Footnotes:



FUEL TANK AND OPERATORS SEAT

Item	Part No	Qty	Description	Note
1	7075071	1	SEAT, V2400 w/slotted Switch Hole	
2	7051905	1	ASSEMBLY, Fuel Tank (Includes item 3)	
3	7012515	1	CAP, Fuel Tank	
3A	7019377	1	CAP, Fuel Tank w/Gauge	
4	7016325	1	VALVE, Fuel Shut-Off (Accessory)	
5	7029900	4	CLAMP, Fuel Line	replaces 12222
6	7076272	1	HOSE, Fuel (1/4" I.D. x 8-1/2" long)	
7	7014359	1	FILTER, Fuel (In-Line)	
8	7036549	1	BRACKET, Tank, Tall (for Briggs 16HP)	
9	7091542	2	SCREW, 5/16-18 x 1/2" Pan Head Self-Tap (Torx #T-40)	
10	7033377	1	BRACKET, Fuel Tank (Rear)	
11	7091038	2	BOLT, 5/16-18 x 1/2" Hex Flange Nyloc	
12A	7023735	2	KNOB, Seat Adjusting, 5/16-18 thread	
12B	7023191	2	KNOB, Seat Adjusting (5/16-18 thread)	
13	7011791	4	RETAINER, 5/16" Bolt	
14	7090858	2	SCREW, 5/16-18 x 1/2" Hex Washer Self-Tap	
15	7073240	1	HOSE, Fuel (5" long)	Was 32038
16A	7029211	1	SWITCH, Seat (NC) (for 3" round hole)	
16B	7023354	1	SWITCH, Seat (NC) (for slotted hole)	
17	7075018	2	BRACKET, Seat	
18	7091714	4	BOLT, 5/16-18 x 1" Square Neck Carriage, GR5	
19	7090672	2	NUT, 5/16-18 Hex Flange Top Lock	
20	7013849	2	SPACER, .33 x .63 x .156	

Footnotes:

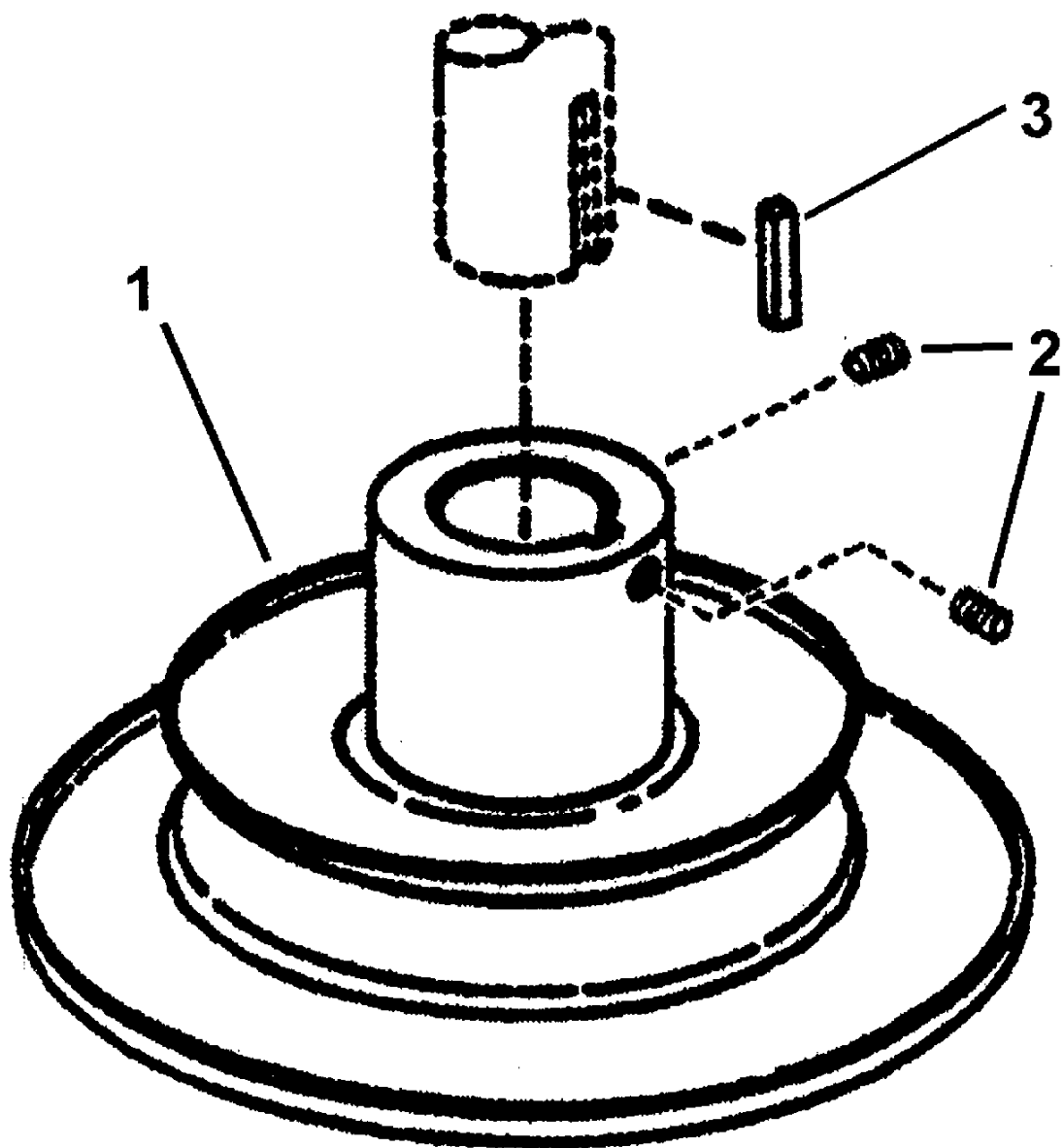


EXHAUST MUFFLER, ENGINE

Item	Part No	Qty	Description	Note
--	--	1	ENGINE, 18 HP Briggs (Model 40F777, Type 0122, Trim E1)	<i>electric start</i>
--	--	1	ENGINE, 20 HP (B&S 40G777-0114-E1)	<i>electric start</i>
1	7071755	1	MUFFLER (B&S 18HP Intek V-Twin)	
2	7091738	2 or 4	SET SCREW, 5/16-18 x 3/4" Socket Head, GR 8	
3	7063283	1	GASKET, 20HP B&S Intek	

Footnotes:

Purchase engine parts from engine manufacture dealer.

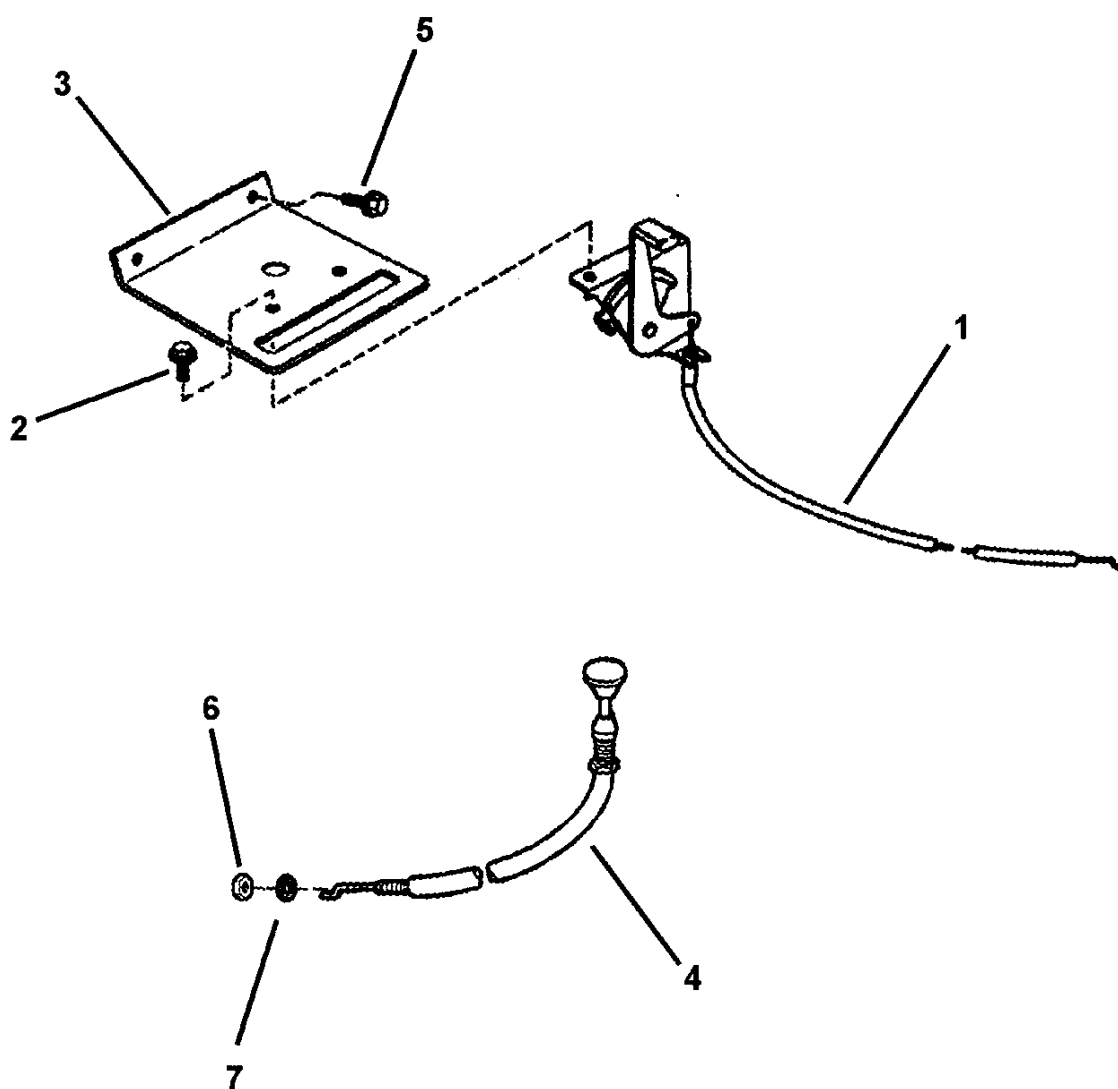


DRIVE DISC ASSEMBLY

Item	Part No	Qty	Description	Note
1	7072658	1	WELDMENT, 5.75" O.D. Drive Disc	
2	7090132	2	SET SCREW, HRSS, 3/8-16 x 3/8"	
3	7010210	1	KEY, 1/4" Square x 2" Long	

Footnotes:

THROTTLE CONTROL

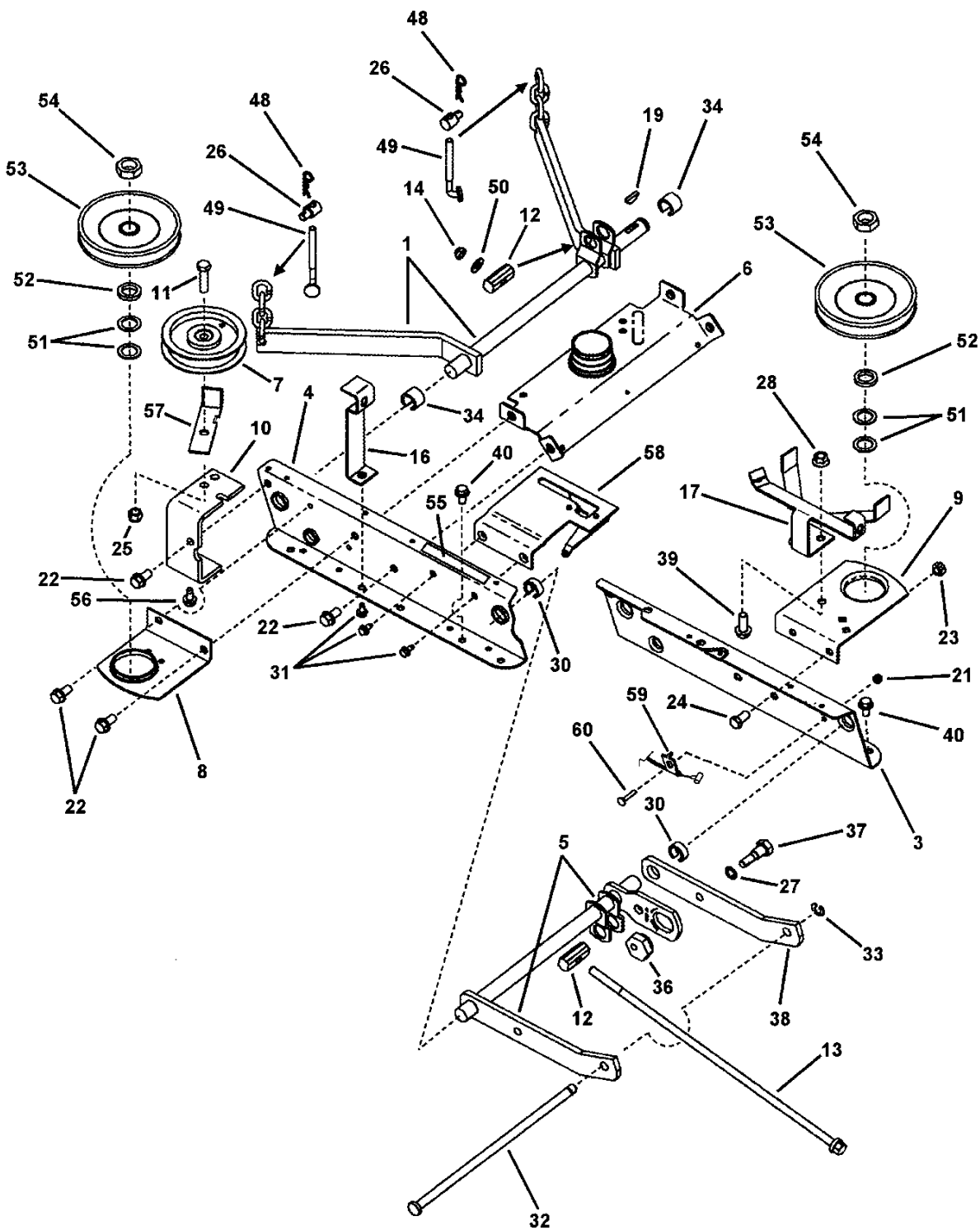


THROTTLE CONTROL

Item	Part No	Qty	Description	Note
1	7074321	1	CONTROL, Throttle (33.6" long) (Briggs 18 & 20 HP Engine)	
2	7090913	2	SCREW, #10-24 x 1/2" Hex Washer Self-Tap (Torx)	
3	7033470	1	PLATE, Throttle Control	
4	7075006	1	CONTROL, Choke (44" long)	<i>Was 24185 36" long</i>
5	7091122	2	SCREW, 1/4-20 x 1/2" Hex Washer Self-Tap	<i>Was 90539</i>
6	7091630	1	NUT, 3/8-24 Hex, GR B	<i>Was 90155</i>
7	7090390	1	WASHER, 3/8" Internal Tooth Lock	

Footnotes:

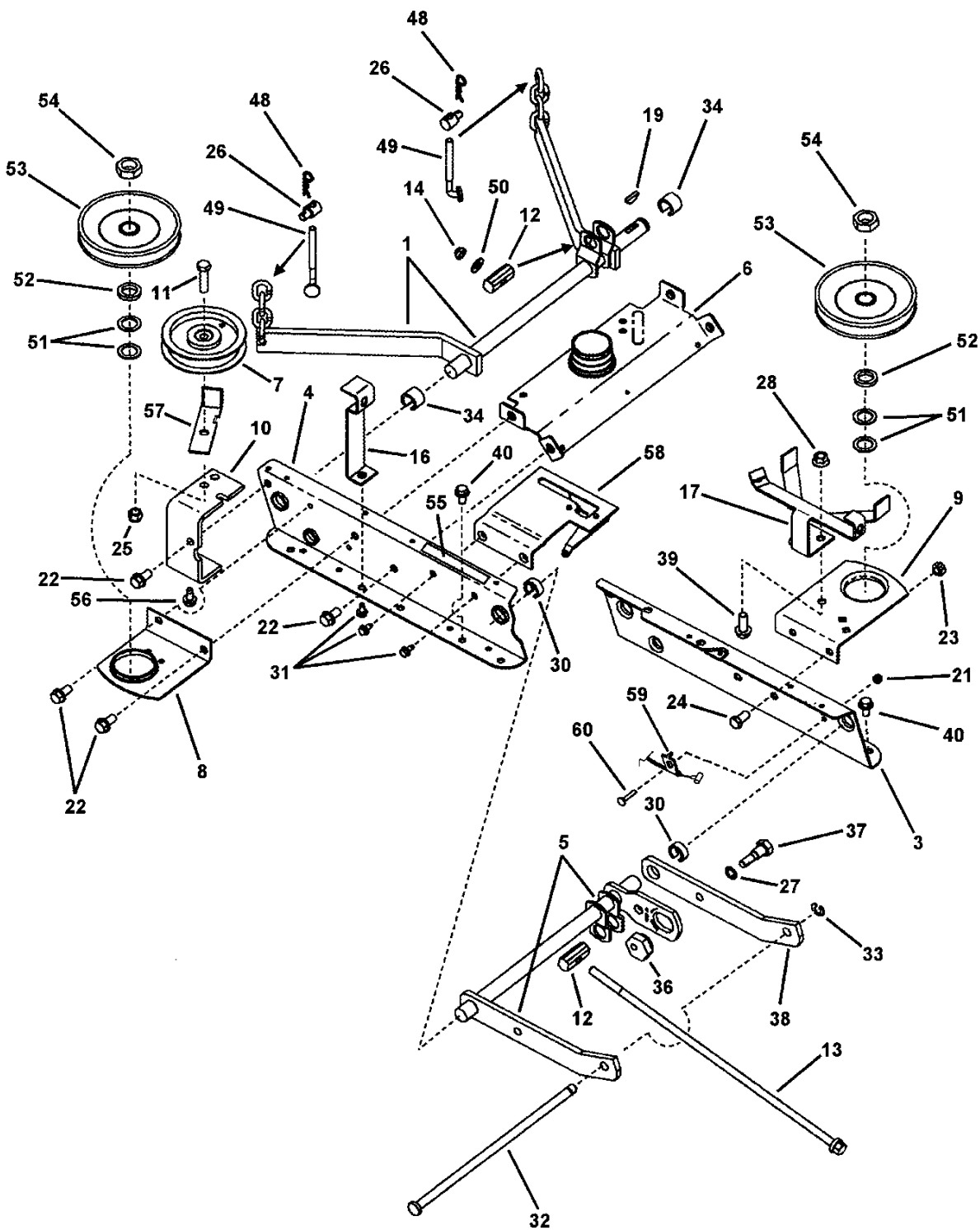
NOTE: SNAPPER part number & revision is stamped on throttle and choke cables.



RAILS, LIFT ARMS, CAM LIFT PT.1

Item	Part No	Qty	Description	Note
1	7041248	1	ASSEMBLY, Rear Lift Arm	
3	7073269	1	RAIL, Left Half	
4	7036430	4	RAIL, Deck Lift, Right Hand	Was 43848
5	7041578	1	STUCTURE, Front Lift Arm	
6	7040502	1	WELDMENT, Top Brace	
7	7018574	1	IDLER, 4-1/8" Flat	
8	7034759	1	BRACE, R.H. Spindle	
9	7038096	2	BRACE, L.H. Spindle	
10	7034763	1	BRACE/IDLER Mounting Bracket	
11	7091497	1	SCREW, 3/8-16 x 1-1/2" Hex Head Cap, GR5	
12	7034213	1	PIVOT, Leveling	
13	7027944	1	ROD, Leveling	
14	7090499	3	NUT, 3/8-24 Hex Top Lock	
16	7034857	1	BELT GUIDE, 42"	
17	7042613	1	GUIDE, Belt, 42" RER (Weldment)	
19	7013861	1	KEY, 3/16 x 7/8" Woodruff	
21	7091290	1	NUT, #10-24 Hex Nyloc	
22	7090815	6	SCREW, 3/8-16 x 3/4" Hex Washer Self-Tap	
23	7091585	3	NUT, 3/8-16 Hex Center Lock	Was 90546
24	7090134	2	SCREW, 3/8-16 x 3/4" Hex Head Cap, GR5	
25	7091299	1	NUT, 3/8-16 Hex Nyloc	
26	7028200	2	SWIVEL, Adjustable	
27	7090390	1	WASHER, 3/8" Internal Tooth Lock	
28	7091619		NUT, 3/8-16 Hex Flange Lock	Was 90613
30	7012067	2	RING, Front Lift Arm (Red)	
31	7090858	4	SCREW, 5/16-18 x 1/2" Hex Washer Self-Tap	
32	7022717	1	ROD, Deck Support (Front Lift Arm to Front End)	
33	7017847	2	RING, .438 External Retaining	
34	7012068	2	RING, Rear Lift Arm (Blue)	
36	7015447	1	ECCENTRIC, Leveling	
37	7015495	1	BOLT, 3/8-24 x 3/4" Shoulder, GR5	
38	7032997	1	ARM, Front Lift (Left Side)	
39	7027198	1	BOLT, 3/8-16 x 1" Hex Flange Lock, GR5	
40	7090606	4	BOLT, 5/16-18 x 5/8" Hex Flange Lock	
48	7091503	2	HAIR PIN, 3/32 x 1-1/2"	
49	7028728	2	ADJUSTER, Chain (5/16-18 thread)	
50	7090122	1	WASHER, 3/8" Flat SAE	

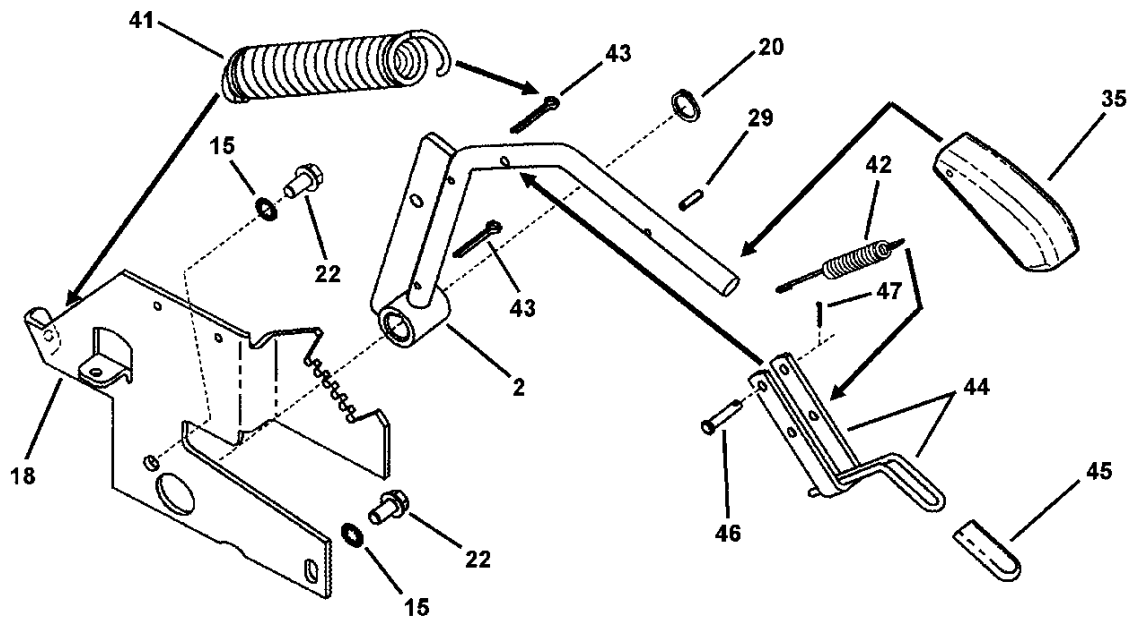
Footnotes:



RAILS, LIFT ARMS, CAM LIFT PT.1

Item	Part No	Qty	Description	Note
51	7010935	2	WASHER, .77 x 1.13 x .06 Flat	
52	7014526	2	SPACER	
53	7014532	2	PULLEY, 5" O. D.	
54	7074467	2	NUT, 3/4-16 Hex Jam, GR 8	
55	7073066	1	DECAL, Blade Engagement, 42"	
56	7090361	1	SCREW, 5/16-18 x 5/8" Hex Washer Self-Tap	
57	7032368	1	BELT GUIDE	
58	7058969	1	ASSEMBLY, Clutch Plate	
59	7073216	1	CABLE, No-Mow-In-Reverse	
60	7092051	1	BOLT, #10-24 x 1" Flat Head Square Neck	

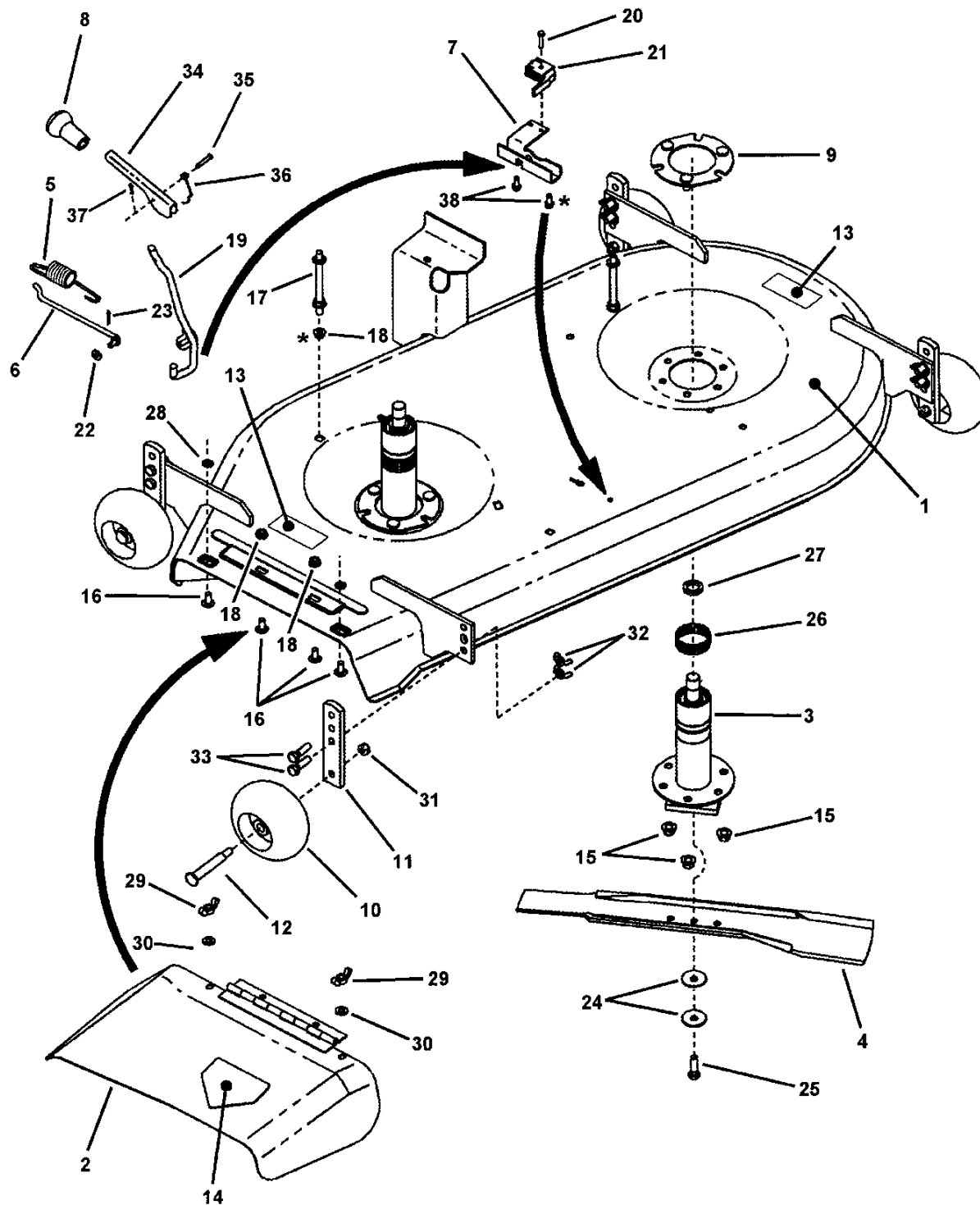
Footnotes:



RAILS, LIFT ARMS, CAM LIFT PT.2

Item	Part No	Qty	Description	Note
2	7053300	1	LEVER, Height Adjustment Lift (Weldment)	
15	7090390	1	WASHER, 3/8" Internal Tooth Lock	
18	7034069	1	QUADRANT, Lift Lever	
20	7010746	1	RING, 3/4" Retaining	<i>Was 27920</i>
22	7090815	6	SCREW, 3/8-16 x 3/4" Hex Washer Self-Tap	
29	7090844	1	ROLL PIN, 3/16 x 3/4"	
35	7023658	1	GRIP, Height Adjustment Lever	
41	7024914	1	SPRING Extension	
42	7012122	1	SPRING, Latch	
43	7091515	2	PIN, 3/16 x 1-1/2" Cotter	<i>Was 90753</i>
44	7041581	1	LATCH Weldment	
45	7026286	1	GRIP, Lift Latch	
46	7011021	1	PIN, 1/4 x 1-1/4" Clevis	
47	7090360	1	COTTER PIN, 1/16 x 3/4"	

Footnotes:

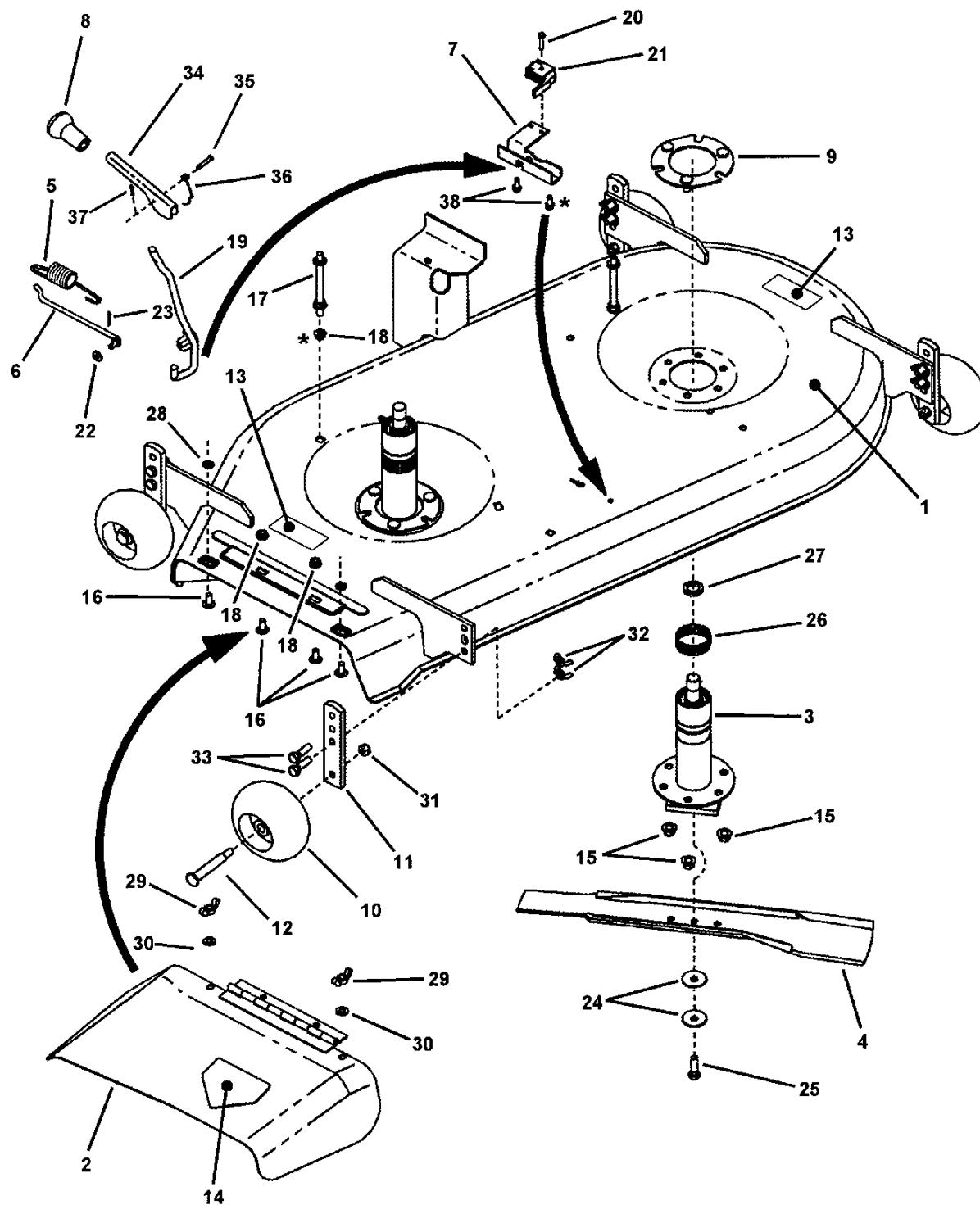


* NOTE: THE HEADS OF THESE FASTENERS ARE LOCATED INSIDE THE DECK.

42" MOWER DECK ASSEMBLY PT.1

Item	Part No	Qty	Description	Note
1	7063040	1	WELDMENT, 42" Deck	Was 42645
2	7051401	1	ASSEMBLY, Side Chute (Includes decal 26831)	
3	7059628	2	ASSEMBLY, Spindle	
4	7026691	2	BLADE, 21" Standard Lift	
5	7014168	1	SPRNG, Blade Handle	
6	7012055	1	ROD, Idler Control	
7	7038021	1	MOUNT, Handle/Switch	
8	7046874	1	GRIP, Handle	
9	7053034	2	ASSEMBLY, Spindle Ring	
10	7029264	4	WHEEL, Gage	
11	7035835	4	POST, Anti-Scalp	
12	7029265	4	BOLT, Gage Wheel, 3/8-16 x 3-3/8" Hex Head Shoulder	
13	7014852	1	DECAL, Caution	
14	7013010	1	DECAL, Danger	Was 26831
15	7091619	6	NUT, 3/8-16 Hex Flange Lock	Was 90613
16	7091508	4	BOLT, 5/16-18 x 3/4" Short Neck Carriage, GR5	
17	7029303	2	STAND-OFF, 3-1/2" long, 5/16-18 top, 3/8-16 bottom threads	
18	7091619	6	NUT, 3/8-16 Hex Flange Lock	Was 90613
19	7059254	1	WELDMENT, Blade Engagement Handle	
20	7090299	1	SCREW, #10-32 x 1" Hex Washer Head Self-Tap	
21	7018524	1	SWITCH, Deck Interlock (NO)	
22	7091294	1	WASHER, 1/4" Flat	Was 90055
23	7091597	1	PIN, 3/32 x 3/4" Cotter	Was 90037
24	7012063	4	WASHER, 13/32" I.D. Cone	
25	7090824	1	SCREW, 3/8-24 x 1-1/4" Hex Head Cap, GR5	
26	7012670	2	TOLERANCE RING, 2.0	
27	7014526	2	SPACER	
28	7011791	2	RETAINER, 5/16" Bolt	
29	7091537	2	WING-NUT, 5/16-18 Lock	
30	7090188	2	WASHER, 5/16" Flat	Was 91296
31	7091585	4	NUT, 3/8-16 Hex Center Lock	
32	7091049	4	WING-NUT, 3/8-16 Nyloc	
33	7091328	4	SCREW, 3/8-16 x 1-1/4" Hex Head Cap, GR5	
34	7046567	1	HANDLE, Blade Engagement	
35	7091974	1	PIN, 3/16 x 1" Clevis	
36	7046648	1	SPRING, Torsion	
37	7091597	1	PIN, 3/32 x 1/2" Cotter	Was 90555

Footnotes:



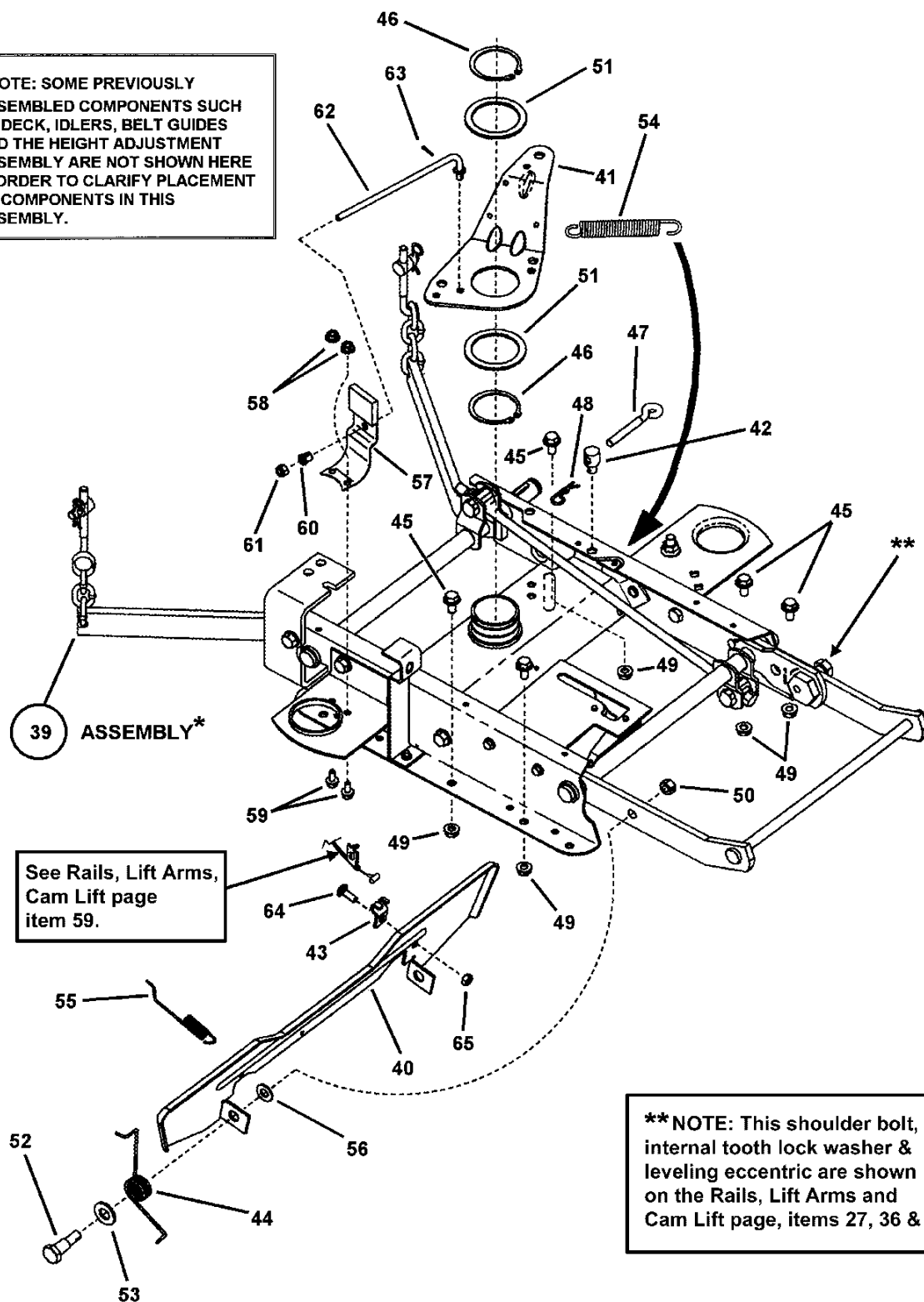
* NOTE: THE HEADS OF THESE FASTENERS ARE LOCATED INSIDE THE DECK.

42" MOWER DECK ASSEMBLY PT.1

Item	Part No	Qty	Description	Note
38	7091819	2	SCREW, 1/4-20 x 5/8" Hex Washer Head Self-Tap	<i>Was 90362</i>

Footnotes:

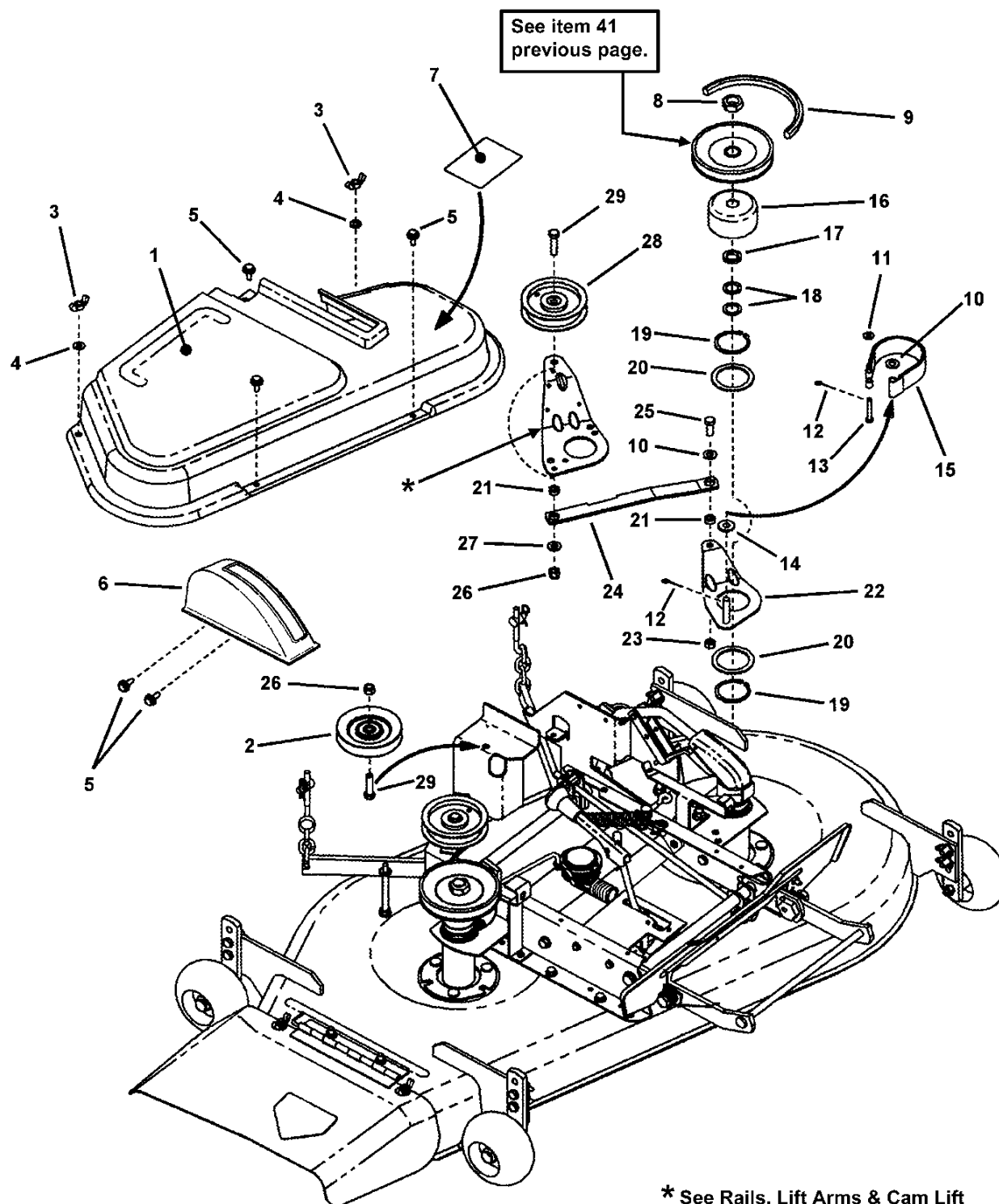
*NOTE: SOME PREVIOUSLY ASSEMBLED COMPONENTS SUCH AS DECK, IDLERS, BELT GUIDES AND THE HEIGHT ADJUSTMENT ASSEMBLY ARE NOT SHOWN HERE IN ORDER TO CLARIFY PLACEMENT OF COMPONENTS IN THIS ASSEMBLY.



42" MOWER DECK ASSEMBLY PT.2

Item	Part No	Qty	Description	Note
39	-	1	ASSEMBLY, Rail (see Rails, Lift Arms, Cam Lift page for parts breakdown)	
40	7073267	1	FOOT PEDAL, Blade Stop Control	
41	7034758	1	ARM, Idler	
42	7028200	1	SWIVEL, Adjustment (with 5/16-18 internal thread)	
43	7073217	1	CABLE CLIP	
44	7015448	1	SPRING, Pedal	
45	7090606	5	BOLT, 5/16-18 x 5/8" Hex Flange Lock	
46	7010740	4	RING, 2" External Retaining	
47	7029244	1	EYE-BOLT, 5/16-18 x 3"	
48	7091503	1	HAIR PIN, 3/32 x 1-1/2"	
49	7091601	5	NUT, 5/16-18 Hex Flange Lock, GR5	Was 90585
50	7090289	1	NUT, 3/8-24 Hex Center Lock	
51	7014795	2	WASHER, Nylon	
52	7015446	1	SHOULDER BOLT, 3/8-24 x 9/16"	
53	7090250	3	WASHER, 1/2" Flat SAE	
54	7024341	1	SPRING, Return	
55	7074649	1	SPRING, Latch	
56	7090122	1	WASHER, 3/8" Flat	Was 91514
57	7034754	1	BRAKE PAD, Spring	
58	7091584	1	NUT 1/4-20 Hex Flange Lock	Was 90583
59	7090584	2	BOLT, 1/4-20 x 1/2" Hex Flange Lock	
60	7028786	1	BUSHING, .375 Nylon Snap	
61	7076978	1	NUT, 1/4-20 Hex Nyloc	
62	7028754	1	LINK, Spindle Brake, 1/4-20 thread	
63	7090673	1	PIN, 1/16 x 1/2" Cotter	
64	7091530	1	BOLT, 1/4-20 x 3/4" Square Neck Carriage, GR5	Was 91776
65	7091576	1	NUT, 1/4-20 Hex, GR5 or B	

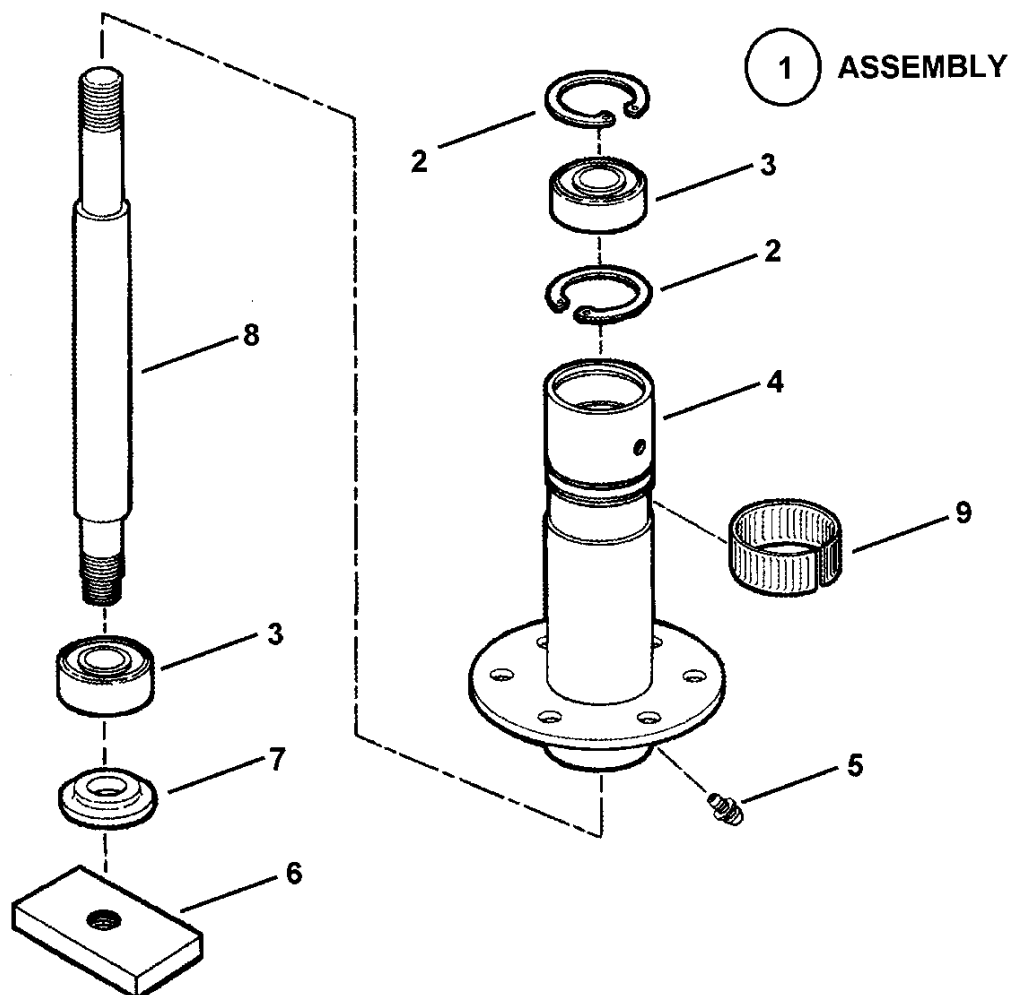
Footnotes:



DECK COVER, BELTS, BLADE BRAKE

Item	Part No	Qty	Description	Note
1	7043834	1	COVER, Belt, 42" RER	
2	7029624	1	PULLEY, Seam Welded Idler	
3	7091537	2	WING-NUT, 5/16-18	Was 90492
4	7090188	2	WASHER, 5/16" Flat	Was 91296
5	7090741	5	SCREW, 1/4-20 x 5/8" Hex Head w/Free Spinning Washer	Was 91016
6	7027921	1	COVER, Lift Quadrant	
7	7028995	1	DECAL, Brake/Blade Operation	
8	7074467	1	NUT, 3/4-16 Hex Jam, GR 8	
9	7028784	1	BELT, 5L Section (110.28" effective length)	
10	7090122	2	WASHER, 3/8" Flat SAE	
11	7091294	1	WASHER, 1/4" Flat	Was 90055
12	7091597	2	PIN, 3/32 x 3/4" Cotter	Was 90037
13	7014304	1	PIN, 1/4 x 1-5/8" Clevis	
14	7014314	1	SPACER, .39 x 1.0 x .31 Nylon	
15	7034852	1	BAND, Brake (Formed)	
16	7035378	1	DRUM, Brake Spindle	
17	7014526	1	SPACER	
18	7010935	2	WASHER, .77 x 1.13 x .06 Flat	
19	7010740	2	RING, 2" External Retaining	
20	7014795	2	WASHER, Nylon	
21	7014527	2	SPACER	
22	7047862	1	WELDMENT, Brake Arm	
23	7090289	1	NUT, 3/8-24 Hex Center Lock	
24	7034297	1	LINK	
25	7090160	1	SCREW, 3/8-24 x 1" Hex Head Cap, GR5	
26	7091299	2	NUT, 3/8-16 Hex Nyloc	
27	7090122	2	WASHER, 3/8" Flat	Was 91514
28	7018574	1	IDLER, 4-1/8" Flat	
29	7091497	2	SCREW, 3/8-16 x 1-1/2" Hex Head Cap, GR5	

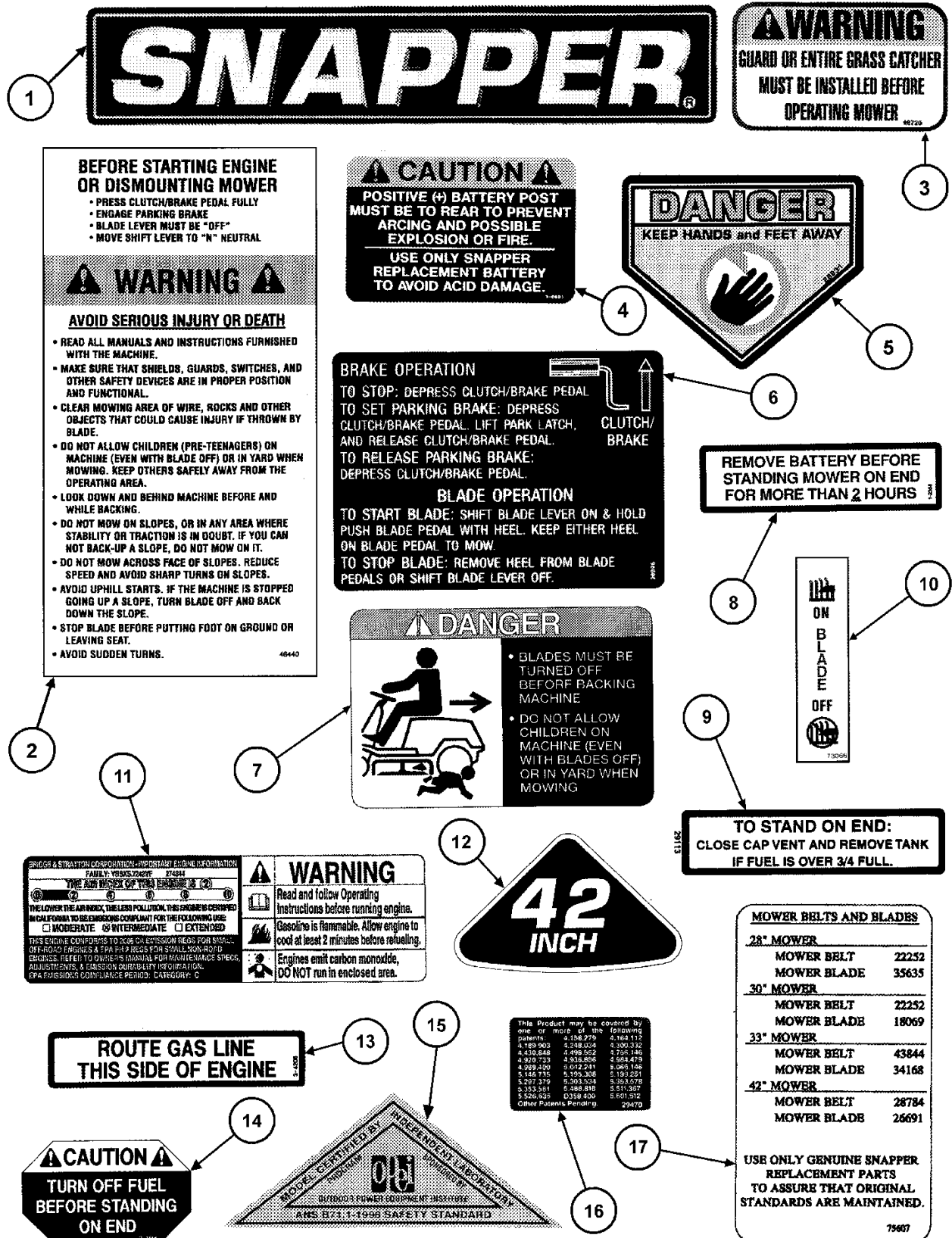
Footnotes:



SPINDLE ASSEMBLY

Item	Part No	Qty	Description	Note
1	7059628	1	ASSEMBLY, Spindle Housing (Includes items 2 thru 8)	
2	7012491	2	RING, 1.85" Internal Retaining	
3	7013313	2	BEARING, Spindle	
4	7051469	1	HOUSING, Spindle (weldment)	<i>Was 47849</i>
5	7010817	1	LUBE FITTING, 3/16" Press-In	
6	7032294	1	HOLDER, Blade	
7	7014407	1	WASHER, Spindle	
8	7027640	1	SPINDLE SHAFT (9.5" Length)	
9	7012670	1	TOLERANCE RING, 2.0	

Footnotes:

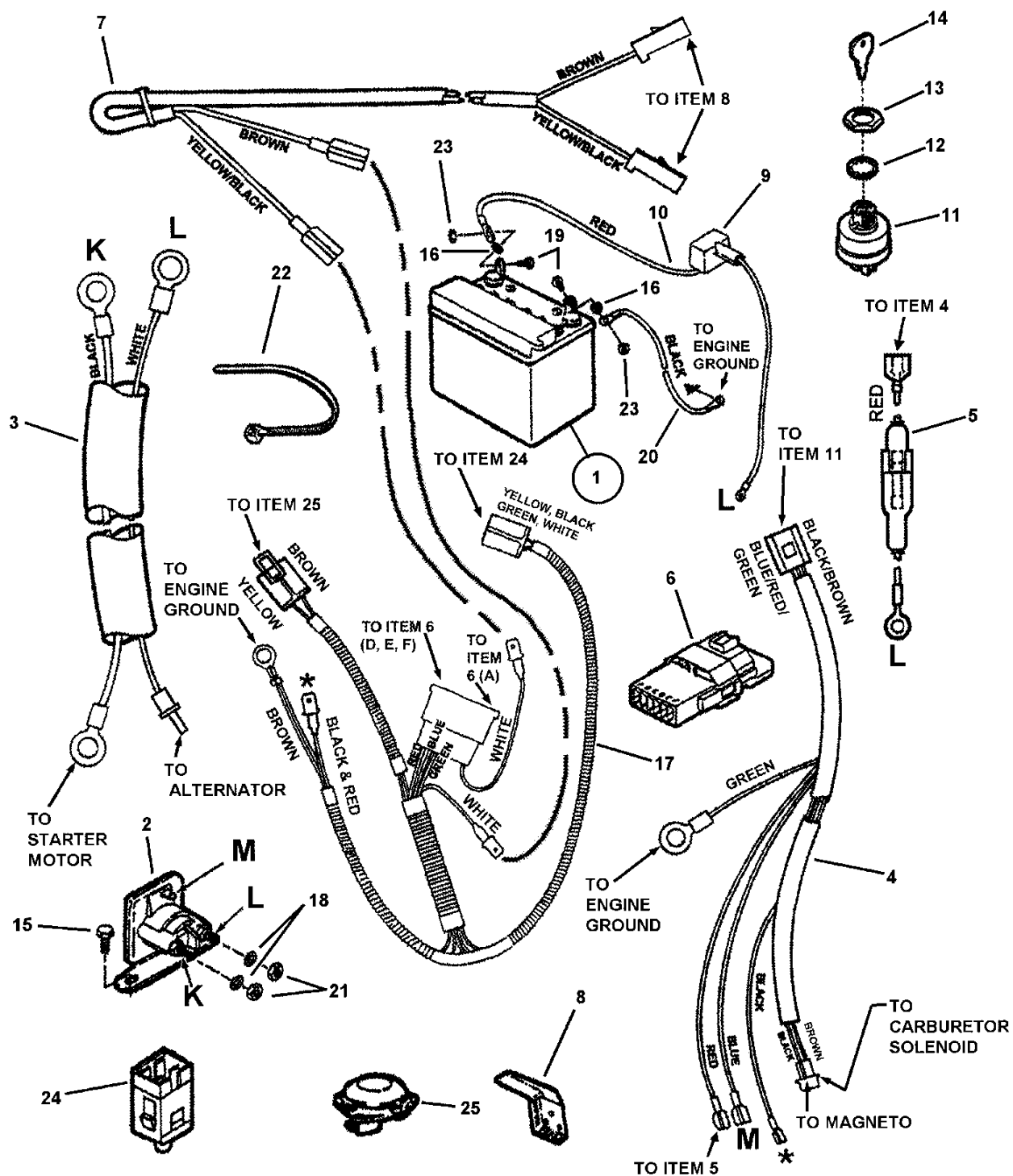


DECALS

Item	Part No	Qty	Description	Note
1	7071916	1	DECAL, SNAPPER	
2	7046440	1	DECAL, Warning, Safety Instructions	
3	7046720	1	DECAL, Chute/Deflector	
4	7015691	1	DECAL, Battery Caution	
5	7013010	1	DECAL, Danger (Heavy Adhesive)	Was 26831
6	7028995	1	DECAL, Brake/Blade Operation	
7	7074481	1	DECAL, No-Mow-In-Reverse	
8	7012358	1	DECAL, Battery	
9	7029113	1	DECAL, Caution, Fuel (English)	
10	7073066	1	DECAL, Blade Engagement, 42"	
11	7075165	1	DECAL, B&S AIR Index/Emission Label	
12	7024910	1	DECAL - 42 Inch	
13	7034206	1	DECAL, Fuel Routing	
14	7024506	1	DECAL, Fuel Shut-Off	
15	7073335	1	DECAL OPEI Ride-On	
16	7029470	1	DECAL, Patent Numbers	
17	7075607	1	DECAL, Service Parts, RER Domestic	

Footnotes:

ELECTRICAL SYSTEMS (For 18 & 20HP Briggs)

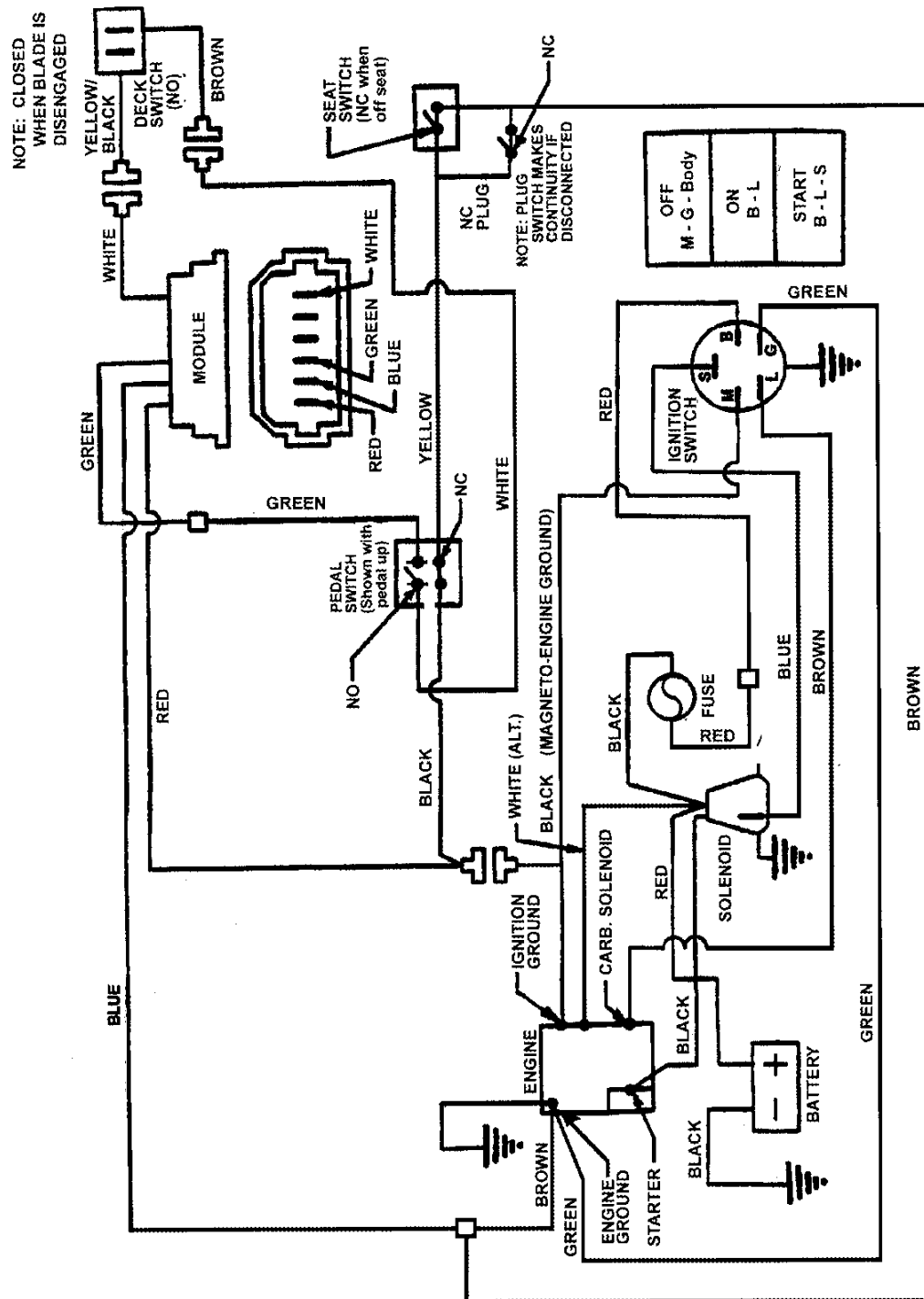


ELECTRICAL SYSTEMS (For 18 & 20HP Briggs)

Item	Part No	Qty	Description	Note
1	7060753	1	KIT, 12 Volt Dry Charge Battery	
2	7075671	1	SOLENOID, Super-Trombetta	<i>replaces 18817</i>
3	7015430	1	HARNESS, Starter Wiring (Briggs)	
4	7074406	1	HARNESS, Ignition Wiring (14.5 B&S)	
5	7016168	1	HOLDER, Fuse (Includes Fuse)	
-	7016169	1	FUSE, 10 Amp	
6	7063064	1	INTERLOCK MODULE, Briggs	<i>Was 28606</i>
7	7028386	1	HARNESS (Deck Interlock Wiring)	
8	7018524	1	SWITCH, Deck Interlock (NO)	
9	7012444	1	COVER, Battery Cable	
10	7019326	1	WIRE, Positive (Red, 17" long)	
11	7026343	1	SWITCH, Ignition-Afterfire Solenoid	
12	7091546	1	WASHER, 5/8" Internal Tooth Lock	<i>Was 90880</i>
13	7015438	1	NUT, 5/8-32 Hex	
14	7011138	1	IGNITION KEY, Pair	
15	7091122	3	SCREW, 1/4-20 x 1/2" Hex Washer Self-Tap	<i>Was 90539</i>
16	7012485	2	RETAINER, 1/4" Bolt	
17	7028675	1	HARNESS WIRE, Operator Presence Control (OPC)	
18	7090053	2	WASHER, 1/4" Internal Tooth Lock	
19	7090072	2	SCREW, 1/4-20 x 5/8" Hex Head Cap. GR5	<i>Was 27172</i>
20	7028027	1	WIRE, Negative, Black (15" long)	
21	7091576	2	NUT, 1/4-20 Hex, GR5 or B (attaches to starter terminal)	
22	7012080	2	CABLE TIE, 7"	
23	7090372	2	NUT, 1/4-20 Hex Center Lock, GR5 or B	
24	7022886	1	SWITCH, Operator Presence Control (OPC) Traction (NO/NC)	
25	7023354	1	SWITCH, Seat (Normally Closed)	

Footnotes:

WIRING SCHEMATIC for 18 & 20HP Briggs



WIRING SCHEMATIC for 18 & 20HP Briggs

Item	Part No	Qty	Description	Note
-	-	1	Wiring schematic includes harness #'s 15430, 74406, 28386, & 28675	

Footnotes:

No
Diagram
Available

Parts List
Only

SNAPPER REAR ENGINE RIDER ACCESSORIES

Item	Part No	Qty	Description	Note
-	7061987	1	KIT, Ninja Mulching	<i>used on all 42" Deck Rear Engine Riders</i>
-	7060944	1	KIT, Single Bag Collector (5 Bu.)	<i>used on all 42" Deck Rear Engine Riders</i>
-	7060948	1	KIT, Thatcherizer, 28"	<i>used on all 42" Deck Rear Engine Riders</i>
-	7060959	1	KIT, Dozer Blade (36" Blade)	<i>used on all 42" Deck Rear Engine Riders</i>
-	7061822	1	KIT, Tire Chains	<i>used on all 42" Deck Rear Engine Riders</i>
-	7060697	1	KIT, Dump Cart (6 Cu. Ft.)	<i>used on all 42" Deck Rear Engine Riders</i>
-	7063023	1	KIT, 42" Dual Idler Deck	<i>used on all 42" Deck Rear Engine Riders</i>

Footnotes:

Parts Manual for

SNAPPER®

**REAR ENGINE RIDER
42" MOWER
SERIES 23**

IT IS THE POLICY OF SNAPPER TO IMPROVE ITS PRODUCTS
WHENEVER IT IS POSSIBLE AND PRACTICAL TO DO SO. WE
RESERVE THE RIGHT TO MAKE CHANGES OR ADD IMPROVEMENTS
AT ANY TIME WITHOUT INCURRING ANY OBLIGATION TO MAKE
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SNAPPER® McDonough, GA, 30253 U.S.A.